



# **Truck** Hydraulics Innovative Products and System Solutions

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## **Parker Hannifin Corporation**

Parker Hannifin is a Fortune 500 corporation listed on the New York Stock Exchange as PH. Parker is the leading global company in manufacturing with the widest variety of components and systems designed to control motion, flow and pressure in all types of machinery and other equipment.









## Dedication to the truck industry

The Parker Hannifin Corporation is the most dynamic hydraulics motion and control components and solutions provider in the truck industry. Parker hydraulics technology and components, including Chelsea product offerings, makes Parker the leading choice to fill your heavy-duty truck needs.

With our qualified factory support and network of distribution, being your single source supplier for components, kits and solutions has never been easier. Our truck hydraulics, market-focused staff is ready to assist you with application expertise, innovative designs and state-of-the-art manufacturing and engineering technology.

Total systems capability makes Parker Hannifin today's complete supplier. Our customers can reduce their number of vendors without compromising quality, and buying from a single source saves both time and money.



We offer over 3,200 product lines that control motion in 1,220 mobile, industrial and aerospace markets. Parker is the only manufacturer to offer its customers a choice of hydraulic, pneumatic, electromechanical, and computer motion control solutions. And we have the largest distribution network in our field, with over 8,200 distributors serving more than 400,000 customers worldwide.

Parker products are found everywhere: in orbiting satellites, machine tools, truck equipment, hospitals and laboratories, oil rigs and refineries... anywhere machines depend on motion or fluid control.



### www.parker.com/eu

Parker's extensive web site offers a wealth of product information and other useful resources. It is the industry's most comprehensive site and includes technical product data, downloadable catalogs, contact information, training materials, product selection software and live order capabilities. This user-friendly interface allows you to search by general product families, specific product type, division or keywords.



### Fluid Power/Truck Focus

Although Parker serves many industries including Aerospace, Construction, Agriculture, Mining, Automotive, Refrigeration, etc., we are exclusively concentrated on controlling fluid motion and pressure. We have created a market-focused hydraulics truck team to focus solely on the needs of the customers in various vocational truck markets.



## **Total Systems From the Ground Up**

Parker will assist you to determine your component(s) and/or systems requirements and help design a solution. We have the ability to capture exact system details through our high levels of data acquisition.

Parker's staff of highly qualified engineers – application engineers, research and development teams, and system solution specialists, assures you that nobody knows truck hydraulic applications and products better than Parker.

Parker's extensive breadth of product line allows for unlimited solution possibilities. Our worldwide network manufacturing and distribution facilities ensures quick deliver of your engineered solution, from components to kits to entire system solutions.

## Manufacturing

Parker continues to invest in our world class ISO 9001 certified manufacturing facilities. Our factories are equipped with the most modern technology to meet the demands of both quality and delivery. Our manufacturing is backed by a highly qualified engineering staff, working with today's latest tools and technology. This investment ensures that we maintain control of the manufacturing process and components, as well as the ability to look forward to new design ideas and solutions. Our truck hydraulic components are core to our business and investments. We do not outsource our components and solutions – we manufacture them.



## **Parker's Value Proposition**



### **Parker's Value Proposition**

Parker is the leading hydraulics supplier worldwide. We have a powerful reputation, unparalleled breadth of products, and world-class customer service. However, Parker's greatest distinguishing benefits can be found in its Value Proposition. Parker believes that it takes more than our great products, competitive prices, and on-time delivery to satisfy customer demands. It takes a commitment to provide exceptional value. At Parker, value is not a commodity. It is the result of personal relationships built around the customer's use of Parker's extensive resources. Our customer services include:

- Truck Analysis and Troubleshooting
- Design-Engineering Support
- System Design
- Components Selection
- New Product Development
- Custom-Component Manufacturing
- Assemblies and Kits
- Sub-System Configuration
- Global Support and Service
- ISO Certification



### **Premier Customer Service**

Parker's Premier Customer Service leads the industry in response. In addition to assured product quality, Parker provides engineering assistance, consolidated shipments, on-time delivery, extensive product information, and customer training. Our employees are empowered to do whatever it takes to meet or exceed customer expectations.



### **Field Sales Team**

Parker's highly trained truck hydraulics field sales force provides knowledgeable assistance to your product and system requirements, working hand in hand with your local Parker distributor. These experts are strategically located throughout the world.





## **Kitting**

In those instances where you require multiple components and sub-assemblies for a specific application, Parker offers the added benefit of a Kitting Service. Within a kit, everything you need is delivered in one convenient package, ready for installation.



### Training

Parker is recognized as the industry leader in the development and presentation of technical training for hydraulic and pneumatic technology. We offer complete and comprehensive texts, along with hands-on classroom opportunities to our employees, distributors, and customers. This includes web based training, On site training, and classroom training at various Parker locations. Our focus is on a practical approach to training, stressing active participation to increase students' confidence and understanding of motion control technology.



## Gear GPA



- Low noise
- High efficiency
- Bi-rotational
- Compact design
- Low weight/Aluminium body
- Pressure and suction connection in the rear and on the side

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Frame Size GPA	008	012	016	019	
Displacement (cm <sup>3</sup> /rev)	8	12	16	19	
Max. cont. pressure (bar)	250	250	250	230	
Max. operating speed (rpm)	2000	2000	2000	2000	
Weight (kg)	4.6	4.8	5.1	5.3	

### GP1



- Low noise
- High efficiency
- Bi-rotational
- Exceptional durability
- Compact design
- Low weight
- Pressure and suction connection in the rear or on the side



Frame Size GP1	016	019	023	029	036	041	046	050	060	070	080	100	
Displacement (cm <sup>3</sup> /rev)	16	19	23	29	36	41	46	50	60	70	80	100	
Max. cont. pressure (bar)	270	260	250	240	230	210	200	300	280	240	200	170	
Max. operating speed (rpm)	2000	2000	2000	2000	2000	2000	2000	2000	2000	2000	2000	2000	
Weight (kg)	6.0	6.3	6.7	7.1	7.5	7.8	8.1	13.1	13.6	14.1	15.2	16.5	

## **Fixed Displacement**

### Vane - SAE Single



- 275 bar max pressure for T6CM, 240 bar for T6DM & T6EM
- Silent technology
- Wide range of displacements
- User friendly easy conversions & evolutions
- Wide number of shafts available (SAE, ISO & specials)
  Double shaft seal option possible (T6CP, T6DP & T6EP)

• Drive train options available (SAE A, SAE B or SAE C)



**DENISON** Hydraulics

Frame size TB	003	004	005	006	008	009	011	012					
Displacement (cm <sup>3</sup> /rev)	8.8	12.8	16.0	20.7	26.1	31.5	35.6	39.7					
Max. cont. pressure (bar)	175	175	175	175	175	175	175	175					
Max. operating speed <sup>1)</sup> (rpm)	3500	3500	3400	3400	3300	3300	3200	3200					
Input power <sup>2)</sup> (kW)	3.3	5.8	7.2	9.2	11.5	13.9	15.7	17.5					
Weight (kg)	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0					
Frame size T6CM	B03	B05	B06	B08	B10	B12	B14	B17	B20	B22	B25	B28	B31
Displacement (cm <sup>3</sup> /rev)	10.8	17.2	21.3	26.4	34.1	37.1	46.0	58.3	63.8	70.3	79.3	88.8	100.0
Max. cont. pressure (bar)	240	240	240	240	240	240	240	240	240	240	240	160	160
Max. operating speed <sup>1)</sup> (rpm)	2800	2800	2800	2800	2800	2800	2800	2800	2800	2800	2500	2500	2500
Input power <sup>2)</sup> (kW)	5.3 <sup>3)</sup>	12.2	14.7	17.7	22.3	24.1	29.5	36.9	40.2	44.1	49.5	48.54)	54.4 <sup>4</sup> )
Weight (kg)	15.7	15.7	15.7	15.7	15.7	15.7	15.7	15.7	15.7	15.7	15.7	15.7	15.7
weight (kg)	10.7	10.7	10.7	10.7	10.7		1017	1017	1017	1017	1017	10.7	
weight (kg)	10.7	10.7	10.7	10.7	10.7		1017	1017	1017	1017	1017	10.7	

Frame size T6DM	B14	B17	B20	B24	B28	B31	B35	B38	B42	B45	B50	
Displacement (cm <sup>3</sup> /rev)	47.6	58.2	66.0	79.5	89.7	98.3	111.0	120.3	136.0	145.7	158.0	
Max. cont. pressure (bar)	210	210	210	210	210	210	210	210	210	210	160	
Max. operating speed <sup>1)</sup> (rpm)	2500	2500	2500	2500	2500	2500	2500	2500	2200	2200	2200	
Input power <sup>2)</sup> (kW)	30.6	37.0	41.7	49.8	55.9	61.0	68.7	74.3	83.7	89.5	85.04)	
Weight (kg)	24.0	24.0	24.0	24.0	24.0	24.0	24.0	24.0	24.0	24.0	24.0	
Frame size T6EM	042	045	050	052	054	057	062	066	072			
Frame size T6EM Displacement (cm <sup>3</sup> /rev)	<b>042</b> 132.3	<b>045</b> 142.4	<b>050</b> 158.5	<b>052</b> 164.8	<b>054</b> 171.0	<b>057</b> 183.3	<b>062</b> 196.7	<b>066</b> 213.3	<b>072</b> 227.1			
Displacement (cm <sup>3</sup> /rev)	132.3	142.4	158.5	164.8	171.0	183.3	196.7	213.3	227.1			
Displacement (cm <sup>3</sup> /rev) Max. cont. pressure (bar)	132.3 210	142.4 210	158.5 210	164.8 210	171.0 210	183.3 210	196.7 210	213.3 210	227.1 210			

1) Shaft speed for petroleum based fluids. For higher speeds, please contact Parker

2) 1500 rpm at 240 bar (except TB at 175 bar)

3) 140 bar

4) 210 bar max.

### **Double**



**Triple** 



- Low noise
- SAE or ISO standards
- One piece shaft (no internal torque limitations)
- One inlet
- 32 porting orientations available
- Wide displacement possibility (from 10.8 to 227.1 cm<sup>3</sup>/rev) per stage with a max. displacement of 454.2 cm<sup>3</sup>/rev
- Displacement combinations with above T6CM, T6DM & T6EM charts
- · High power to weight ratio
- Wide range of options available different shafts, threads, pilots
- Low noise
- One inlet

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- 128 porting orientations available
- Many displacement combinations (from 10.8 to 227.1 cm<sup>3</sup>/rev) per stage with a max. displacement of 552 cm<sup>3</sup>/rev
- One piece shaft (no internal torque limitation)
  - High power to weight ratio



### Vane Single & Double



- Special PTO shaft DIN 5462
- Silent technology
- · Designed for radial load capability
- Flexibility in the porting
- Two pilot options 4 bolts Ø 80.0 or 3 bolts Ø 52.0
- Maximum working pressure 275 bar
- Double pump available (T6GCC)



**DENISON** Hydraulics

Frame size T6GC - T6ZC	B03	B05	B06	B08	B10	B12	B14	B17	B20	B22	B25	B28	B31
Displacement (cm <sup>3</sup> /rev)	10.8	17.2	21.3	26.4	34.1	37.1	46.0	58.3	63.8	70.3	79.3	88.8	100.0
Max. cont. pressure (bar)	240	240	240	240	240	240	240	240	240	240	240	160	160
Max. operating speed <sup>1)</sup> (rpm)	2800	2800	2800	2800	2800	2800	2800	2800	2800	2800	2500	2500	2500
Input power <sup>2)</sup> (kW)	-	12.2	14.7	17.7	22.3	24.1	29.5	36.9	40.2	44.1	49.5	48.5	54.4
Weight (kg)				Т	6GC = 1	8.0	Т	6ZC = 14	.0				

1) Shaft speed for petroleum based fluids, please contact Parker

2) 1500 rpm at 240 bar

### Vane – Hybrid Double & Triple



- Piston & vane pump combination
- Wide range of displacements:
  - Piston unit of 42 cm³/rev (SAE B) or 62 cm³/rev (SAE C)
  - Vane unit from 10 cm<sup>3</sup>/rev to 158 cm<sup>3</sup>/rev
- One inlet, one shaft (no internal torque limitations)
- Pressure compensators (standard, ventable & ventable by electronic valve, load sensing)
  - Compact unit
  - Splined & keyed shafts available

### Vane – Cardan Shaft Double – T6CCZ

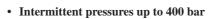


- · High radial & axial load capabilities
- 3 different keyed shafts available
- One inlet
- Displacements on P1 from 10 to 100 cm3/rev & P2 from 10 to 100 cm3/rev
- Pressure: up to 275 bar on P1 & P2



## **Axial Piston**





- High power capability
- High shaft speed
- Low weight
- Bi-directional
- Volumetric efficiency 98 %
- Also SAE-B available sizes 25 up to 61



Frame size F1	25	41	51	61	81	101
Displacement (cm <sup>3</sup> /rev)	25.6	40.9	51.1	59.5	81.6	102.9
Max. cont. pressure (bar)	350	350	350	350	350	350
Max. operating speed* (rpm)	2700	2700	2700	2700	2300	2300
Max. operating speed** (rpm)	2600	2400	2200	2200	2000	1800
Input torque at 350 bar (Nm)	142	227	284	331	453	572
Max. cont. input power (kW)	31	46	52	61	76	86
Weight (kg)	8.5	8.5	8.5	8.5	12.5	12.5
	Displacement (cm <sup>3</sup> /rev) Max. cont. pressure (bar) Max. operating speed* (rpm) Max. operating speed** (rpm) Input torque at 350 bar (Nm) Max. cont. input power (kW)	Displacement (cm³/rev)25.6Max. cont. pressure (bar)350Max. operating speed* (rpm)2700Max. operating speed** (rpm)2600Input torque at 350 bar (Nm)142Max. cont. input power (kW)31	Displacement (cm³/rev)         25.6         40.9           Max. cont. pressure (bar)         350         350           Max. operating speed* (rpm)         2700         2700           Max. operating speed** (rpm)         2600         2400           Input torque at 350 bar (Nm)         142         227           Max. cont. input power (kW)         31         46	Displacement (cm³/rev)         25.6         40.9         51.1           Max. cont. pressure (bar)         350         350         350           Max. operating speed* (rpm)         2700         2700         2700           Max. operating speed* (rpm)         2600         2400         2200           Input torque at 350 bar (Nm)         142         227         284           Max. cont. input power (kW)         31         46         52	Displacement (cm³/rev)         25.6         40.9         51.1         59.5           Max. cont. pressure (bar)         350         350         350         350           Max. operating speed* (rpm)         2700         2700         2700         2700           Max. operating speed* (rpm)         2600         2400         2200         2200           Input torque at 350 bar (Nm)         142         227         284         331           Max. cont. input power (kW)         31         46         52         61	Displacement (cm³/rev)         25.6         40.9         51.1         59.5         81.6           Max. cont. pressure (bar)         350         350         350         350         350         350           Max. operating speed* (rpm)         2700         2700         2700         2700         2300           Max. operating speed** (rpm)         2600         2400         2200         2000         2000           Input torque at 350 bar (Nm)         142         227         284         331         453           Max. cont. input power (kW)         31         46         52         61         76

\* Unloaded pump (BPV)

\*\* In service 350 bar



- Intermittent pressures up to 400 bar
- Twin Flow/Dual displacement
- High power capability
- High shaft speed
- Easy to install
- Smart System Solutions
- Proven reliability



Frame size F2	53/53	70/35	55/28	42/42	
Displacement (cm <sup>3</sup> /rev)	54/52	69/36	55/28	42/42	
Max. cont. pressure (bar)	350	350	350	350	
Max. operating speed* (rpm)	2550	2550	2550	2550	
Max. operating speed** (rpm)	1800	1800	1800	1800	
Input torque at 350 bar (Nm)	589	583	467	471	
Max. cont. input power (kW)	88	88	70	70	
Weight (kg)	19	19	19	19	

\* Unloaded pump (BPV)

\*\* In service 350 bar

**T1** 



- Pressures up to 350 bar
- Shaft speed to 2300 rpm
- High overall efficiency
- Bi-directional
- Proven reliability



Frame size T1	51	81	121
Displacement (cm <sup>3</sup> /rev)	50.0	81.5	118.5
Max. cont. pressure (bar)	200	200	200
Max. operating speed* (rpm)	2300	2300	2300
Max. operating speed** (rpm)	2100	2000	1800
Input torque at 200 bar (Nm)	158	258	375
Max. cont. input power (kW)	27	54	71
Weight (kg)	7.2	8.5	12.5

\* Unloaded pump (BPV)

\*\* In service



## **Fixed Displacement**

## **Axial Piston**

## F11



- Very high self-priming speeds
- Pressures up to 420 bar
- Efficient (low losses)
- Accept high external shaft loads
- Good resistance to vibrations and temperature shocks
- Proven reliability
- Easy to service
- CETOP, ISO and SAE versions available

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Frame size* F11	05	10	12	14	19	150	250	
Displacement (cm <sup>3</sup> /rev)	4.9	9.8	12.5	14.3	19.0	150.0	242.0	
Max. cont. pressure (bar)	350	350	350	350	350	350	350	
Max. operating speed** (rpm)	4600	4200	3850	3500	3500	1700	1500	
Weight (kg)	5	7.5	8.2	8.3	11	70	77	

\* Use F12 for medium range displacement

\*\* Unloaded pump (BPV)



- Very high self-priming speeds
- Pressures up to 480 bar
- High starting torque
- Very high power capability
- High overall efficiency
- Small envelope size

- · Accessory valves available
- ISO, SAE and cartridge versions available
- Proven reliability
- Easy to service



Frame size F12	30	40	60	80	90	110	125	
Displacement (cm <sup>3</sup> /rev)	30.0	40.0	59.8	80.4	93.0	110.1	125	
Max. cont. pressure (bar)	420	420	420	420	350	420	420	
Max. operating speed* (rpm)	3150	2870	2500	2300	2250	2290	2100	
Weight (kg)	12	16,5	21	26	26	36	36	

\* Unloaded pump (BPV)

# Boost Unit



The boost unit provides filtration and make-up fluid to replace pump and motor volumetric losses, while maintaining sufficient pump inlet pressure to avoid cavitation. The semi-closed system could be built with a smaller and lighter reservoir at the same time as, the pump speed is possible to increase. The Boost Units BLA are available in two different sizes:

BLA 4 for flow 25-160 litres per minute,

BLA 6 for flow 150-400 litres per minute.



## **Variable Displacement**

## **Axial Piston**



- Intermittent pressures up to 350 bar
- Suitable for all load-sensing systemsShaft end and mounting flange meet
- the ISO standard for all sizes
- Light and compact
- Strong and reliable
- Less energy less fuel less heat



Frame size* VP	45	75	120
Displacement (cm <sup>3</sup> /re <sup>3</sup>	45	75	120
Max. cont. pressure (ba	300	300	300
Max. operating speed (rpm	2400	2100	1800
Input power (kV	60	100	125
Weight (kg	27	27	26.9

\* 2 1/2" suction line



## Vane Fan - M5

- · Heavy duty bearing
- Low mechanical losses
- Integrated valves possible (anti cavitation check, proportional pressure relief valve, etc.)

15.0

15.0

• Low noise

15.0

15.0

- Bi-rotational technology
- Internal or external drain possible with the uni-rotational option

18.5

18.5



zvp 01

18.5

18.5

18.5

	• 10	w noise							[	DENIS	<b>ON</b> Hyd	raulics	
Frame size M5AF	006	010	012	016	018	025	M5BF	012	018	028	036	045	
Displacement (cm <sup>3</sup> /rev)	6.3	10.0	12.5	16.0	18.0	25.0		12.0	18.0	28.0	36.0	45.0	
Max. cont. pressure (bar)	300	300	300	300	300	280		290	290	290	290	260	
Max. operating speed <sup>1</sup> )(rpm)	4000	4000	4000	4000	4000	2500		4000	4000	2500	2500	2500	
Max. output torque <sup>2)</sup> (Nm)	26.1	43.8	55.7	72.4	82.0	107.5		50.6	81.2	132.1	172.8	190.0	
Output power <sup>3)</sup> (kW)	5.5	9.1	11.7	15.1	17.1	22.5		10.6	17.0	27.7	36.2	39.8	

15.0

15.0

1) Max. shaft speed at max. pressure

2) Output torque at 24 cSt, 320 bar for M5BF, 300 bar for M5AF

3) Output power at 24 cSt 2000 rpm, 300 bar M5AF, 320 bar M5BF

Weight (kg)

## Gerotor



- High volumetric efficiency
- Long life
- Full flow spline cooling
- High pressure shaft seal •
- · High flow shaft seal cooling
- High starting torque
- High side load capacity
- Balanced performance in both • directions of rotation

zm<u>03</u>



Frame size TE	0036	0045	0050	0065	0080	0100	0130	0165	0195	0230	0260	0295	
Displacement (cm <sup>3</sup> /rev)	36	41	49	65	82	98	130	163	195	228	260	293	
Max. cont. pressure (bar)	140	140	140	140	140	140	140	140	140	120	110	100	
Max. operating speed (rpm)	1141	1024	1020	877	695	582	438	348	292	328	287	256	
Max. cont. output torque (Nm)	55	71	90	125	160	190	255	310	390	380	400	428	
Weight code H and V (kg)	6.7	6.8	6.9	7.0	7.1	7.2	7.6	7.8	8.1	8.3	8.6	8.8	
Frame size TE	0330	0365	0390										

Displacement (cm <sup>3</sup> /rev)	328	370	392	
Max. cont. pressure (bar)	100	95	85	
Max. operating speed (rpm)	228	203	191	
Max. cont. output torque (Nm)	443	467	445	
Weight code H and V (kg)	9.1	9.4	9.6	

TG



- High volumetric efficiency
- Long life
- Full flow spline cooling
- · High pressure shaft seal
- High flow shaft seal cooling
- High starting torque
- · High side load capacity



zm 06

Frame size TG	0140	0170	0195	0240	0280	0310	0335	0405	0475	0530	0625	0785	0960
Displacement (cm <sup>3</sup> /rev)	141	169	195	238	280	310	337	405	477	528	623	786	959
Max. cont. pressure (bar)	207	207	207	207	207	207	207	172	138	138	121	103	69
Max. operating speed (rpm)	660	554	477	393	334	303	277	232	237	213	182	143	118
Max. cont. output torque (Nm)	390	475	555	675	795	924	965	940	885	980	985	1045	775
Weight code L and H (kg)	14.6	14.8	15.1	15.5	15.9	16.1	16.3	16.9	17.5	18.3	19.0	20.5	22.2



## **Fixed Displacement**

## Gerotor



- High volumetric efficiency
- Long life
- Flow through internal spline and shaft seal cooling
- High pressure shaft seal
- High starting torque
- High side load capacity



Frame size TK	0250	0315	0400	0500	0630	0800	1000	
Displacement (cm <sup>3</sup> /rev)	250	315	400	500	630	800	1000	
Max. cont. pressure (bar)	241	241	207	207	207	190	172	
Max. operating speed (rpm)	523	413	373	298	237	276	218	
Max. cont. output torque (Nm)	814	1029	1153	1439	1617	1916	2413	
Weight (kg)	30.8	31.4	32.3	33.2	34.5	36.0	37.9	

# Axial Piston

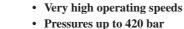
#### • Intermittent pressures up to 350 bar

- Shaft end and mounting flange meet the ISO standard for all sizes
- Very low weight
- Easy to install, compact design
- High overall efficiency

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Frame size F1	25-M	41-M	51-M	61-M	81-M	101-M	121-M	
Displacement (cm <sup>3</sup> /rev)	25.6	40.9	51.1	59.5	81.6	102.9	118.5	
Max. cont. pressure (bar)	250	250	250	250	250	250	250	
Max. operating speed (rpm)	3000	2700	2400	2200	2000	1800	1700	
Output torque at 200 bar (Nm)	81	130	162	189	259	327	376	
Output power (kW)	20	27	31	34	41	48	51	
Weight (kg)	8.5	8.5	8.5	8.5	12.5	12.5	12.5	

F11



- Efficient (low losses)
- Accept high external shaft loads
- Good resistance to vibrations and temperature shocks
- Proven reliability
- Easy to service
- CETOP, ISO and SAE versions available



Frame size* F11	05	10	12	14	19	150	250	
Displacement (cm <sup>3</sup> /rev)	4.9	9.8	12.5	14.3	19.0	150.0	242.0	
Max. cont. pressure (bar)	350	350	350	350	350	350	350	
Max. operating speed (rpm)	12800	10200	9400	9000	8100	3200	2700	
Output torque at 100 bar (Nm)	7.8	15.6	19.8	22.7	30.2	238	384	
Weight (kg)	5	7.5	8.2	8.3	11	70	77	* Use F12 for medium range displacement

F12

- Very high operating speeds
- Pressures up to 480 bar
- High starting torque
- Very high power capability
- High overall efficiency
- Small envelope size

- Accessory valves available
- ISO, SAE and cartridge versions available
- Proven reliability
- Easy to service
- Lasy to service

0

zp<u>21</u>

Frame size F12	30	40	60	80	90	110	125	
Displacement (cm <sup>3</sup> /rev)	30.0	40.0	59.8	80.4	93.0	110.1	125	
Max. cont. pressure (bar)	420	420	420	420	350	420	420	
Max. operating speed (rpm)	6700	6100	5300	4800	4600	4400	4200	
Output torque at 100 bar (Nm)	47.6	63.5	94.9	128	148	175	198	
Weight (kg)	12	16.5	21	26	26	36	36	





## Mini Hydraulic

### Hand Pump Series 700 With Built-in 4-way Valve



## Series 108



### • Pressures up to 175 bar

- 8.2 cm<sup>3</sup>/stroke
- Operating Range: -40 to +70 °C (Depending on Fluid Used)
- Very Compact Size
- Excellent Backup Power Supply
- Up to 61 cm Handle Available



- AC or DC motor
- 4 pump sizes up to 3 litres/min
- Single or bidirectional rotation
- Fixed relief valve
- Locking check valves available on all models
- Variety of hydraulic circuits
- Reservoirs from 0.45 to 5.5 litres
- 241 bar rating





- 0.75 kW, 12 V DC electric motor
- 3 pump sizes (0.52, 0.82 and 1.06 cm<sup>3</sup>/rev)
- Variety of circuits
- Many reservoir choices
- Up to 240 bar operating pressure
- Soft seat load hold check valves
- Vertical or horizontal mounting.



zu 01

## Series 550



- Numerous motors up to 1.5 kW
- 6 pump sizes flows from 1 to 11.4 l/min
- Externally adjustable relief valve
- Variety of reservoirs
- Operating pressure to 210 bar
- NG6 pad or standard P and T ports





## **Allison World Transmissions Power Take-Offs**





- Constant Mesh (non-shiftable) P.T.O. ideal for applications requiring continuous power
- Five speed ratios and ten output options
- SuperTorque<sup>TM</sup> gears available for 20 % higher intermittent torque ratings
- · No backlash to adjust



Series 267	В	D	G	Μ	S	SB*	SD*	SG*	SM*	SS*	* SuperTorque™
Standard Output Shaft Size	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	
Intermittent Torque Rating (Nm)	325	325	300	265	250	545	529	488	431	359	
Power Rating for Intermittent Service:											
at 500 rpm of Output Shaft	24	23	21	19	18	29	28	26	23	19	
at 1000 rpm of Output Shaft (kW)	48	46	43	38	36	57	56	51	45	38	

### 277

267



- Exceeds the torque capacity of a 6-bolt P.T.O. while offering the tighter sealing of a 10-bolt pattern
- Five speed ratios and ten output options
- SuperTorque<sup>TM</sup> gears available for 20 % higher intermittent torque ratings
- Electronic Overspeed Control available to protect driven equipment from overspeeding

Series 277	В	D	G	М	S	SB*	SD*	SG*	SM*	SS*	* SuperTorque™
Standard Output Shaft Size	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	
Intermittent Torque Rating (Nm)	454	441	407	359	339	545	529	488	431	359	
Power Rating for Intermittent Service:											
at 500 rpm of Output Shaft	24	23	21	19	18	29	28	26	23	19	
at 1000 rpm of Output Shaft (kW)	48	46	43	38	36	57	56	51	45	38	

### 859



- Highest torque capacities of any P.T.O. offered for the Allison World transmissions
- P.T.O. Torque ratings from 386 to 780 Nm
- Electronic Overspeed Control available to protect driven equipment from overspeeding
- Advanced gear design for increased tooth-contact ratio for quieter operation

Series 859	G	J	М	R	S	т	W	
Standard Output Shaft Size		11	′₂″ 10 sp	line with	1410 fla	ange		
Intermittent Torque Rating (Nm)	780	712	664	563	522	475	386	
Power Rating for Intermittent Service:								
at 500 rpm of Output Shaft	41	37	35	30	27	25	20	
at 1000 rpm of Output Shaft (kW)	82	75	70	59	55	50	41	

### 867



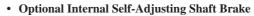
- Constant Mesh (non-shiftable) P.T.O. ideal for applications requiring continuous power
- Four speed ratios and five output options
- Torque ratings from 475 to 780 Nm

	Series 867	G	М	R	Т
	Standard Output Shaft Size	1½" 10	) spline	with 141	0 flange
	Intermittent Torque Rating (Nm)	780	664	563	475
Po	ower Rating for Intermittent Service:				
	at 500 rpm of Output Shaft	41	35	30	25
	at 1000 rpm of Output Shaft (kW)	82	70	59	50



## Powershift ("Shift-on-the-go") Power Take Offs

### 230/231



- Electric-over-air shifting
- 231 offers low profile housing for avoiding clearance problems
- Pressure lubrication option available for both units



**CHELSEA**<sup>®</sup>

Series 230/231	230 <sup>1)</sup> A,B,D,K & Q	230 <sup>2)</sup> A,B,D,K & Q	231 <sup>1)</sup> A,B,D,K & Q	231 <sup>2)</sup> A,B,D,K & Q
Standard Output Shaft Size	11⁄4″	11⁄4″	1 1⁄4″	1¼"
Intermittent Torque Rating (Nm)	407	339	339	305
Power Rating for Intermittent Service:				
at 500 rpm of Output Shaft	21	18	18	16
at 1000 rpm of Output Shaft (kW)	43	36	36	32

<sup>1)</sup> With Pressure Lube <sup>2)</sup> With Standard Lube





- Optional Internal Self-Adjusting Shaft Brake
- Wide selection of input gears for virtually all currently produced transmissions
- Helical gears and optional pressure lubrication to extend P.T.O. service life
- Inspection cover for adjusting backlash

Series 236	D,K & Q	U
Standard Output Shaft Size	1 1⁄4″	1¼″
Intermittent Torque Rating (Nm)	339	305
Power Rating for Intermittent Service:		
at 500 rpm of Output Shaft	18	16
at 1000 rpm of Output Shaft (kW)	36	32

### 270/271



- Designed for automatic transmissions
- Electric-over-hydraulic shifting
- 271 offers low profile housing for avoiding clearance problems
- Pressure lubrication available for both units

270 <sup>1)</sup> A,B,D & K	270 <sup>2)</sup> A,B,D & K	271 <sup>3)</sup> A,B,D & K	
1 1⁄4 "	1 1⁄4 "	1 1⁄4 "	
407	339	339	
21	18	18	
43	36	36	
	11⁄4″	1¼"         1¼"           407         339           21         18	1¼"     1¼"       1¼"     1¼"       407     339       21     18

<sup>1)</sup> With Pressure Lube <sup>2)</sup> With Standard Lube

## Mechanical 6 & 8 Bolt Power Take-Offs

442



- Engineered to work with virtually all existing transmission applications
- · Economical workhorse features a cast iron housing
- Tapered cone bearings for high torque rating and long service life
- · Slip fit idler pin for easy interchange from one transmission to another
- Easy to set backlash
- Wide range of shift and output options
- Now available on the Allison 1000, 2000/2400 Transmissions

Series 442	А	С	F	Н	L	Q	R	S	U	W	Х	
Standard Output Shaft Size	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	
Intermittent Torque Rating (Nm)	339	339	339	339	339	305	305	271	264	237	190	
Power Rating for Intermittent Service:												
at 500 rpm of Output Shaft	18	18	18	18	18	16	16	14	14	12	10	
at 1000 rpm of Output Shaft (kW)	36	36	36	36	36	32	32	28	28	25	20	



## Mechanical 6 & 8 Bolt Power Take-Offs





- 442 Series family, but with an 8-bolt mounting flange
- No adapter plate needed
- · Less installation time, less expense and less chance of leakage
- Wide range of shifters options and pump flanges



Series 489	Α	С	F	н	L	Q	R	S	U	W	Х	
Standard Output Shaft Size	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	1¼″	
Intermittent Torque Rating (Nm)	339	339	339	339	339	305	305	271	264	237	190	
Power Rating for Intermittent Service:												
at 500 rpm of Output Shaft	18	18	18	18	18	16	16	14	14	12	10	
at 1000 rpm of Output Shaft (kW)	36	36	36	36	36	32	32	28	28	25	20	

#### 880

489



- Wide coverage for tough applications
- · Speed ratios for high and low speed applications
- Removable shift cover for adjusting backlash
- Dual-pump output for mounting a pump on each end of the P.T.O.

Series 800	В	D	G	J	М	Q	R	т	
Standard Output Shaft Size			11	∕₂″ 10 sp	line with	n 1410 fl	ange		
Intermittent Torque Rating (Nm)	678	678	678	678	678	610	542	475	
Power Rating for Intermittent Service:									
at 500 rpm of Output Shaft	36	36	36	36	36	32	28	25	
at 1000 rpm of Output Shaft (kW)	71	71	71	71	71	64	57	50	

## Split Shaft Power Take-Offs

### 941



- Smaller version of the 912 Series with two six bolt openings
- Designed for Class 3, 4, 5 and 6 trucks with automatic transmissions and no P.T.O. opening or trucks requiring additional P.T.O. openings
- Several 6-Bolt and Reversible P.T.O.s will fit on the 912 Series

Series 941	941
Standard Output Shaft Size	2 ¾" 10 spline
Max. Thru Torque Capacity w/Diesel Engine: Automatic Transmission Manual Transmission	13 000 lbs ft 17 625 Nm 12 000 lbs ft 16 270 Nm
Max. Thru Torque Capacity w/Gas Engine: Automatic Transmission Manual Transmission	16 000 lbs ft 21 693 Nm 15 000 lbs ft 20 337 Nm



- Three 8-Bolt openings that allow you to operate a variety of auxiliary equipment
- Wide variety of 6-Bolt, 8-Bolt, PowerShift and Reversible P.T.O.s fit the 912 Series
  - Air and Lever shift available

Series 912         912           Standard Output Shaft Size         1 ½" 12 spline
Standard Output Shaft Size 1 1/2" 12 spline
Max Thru Torque Capacity w/DieselEngine: Automatic Transmission3100 lbs ft4203 NmManual Transmission2900 lbs ft3932 Nm
Max Thru Torque Capacity w/Gas Engine: Automatic Transmission Manual Transmission 3900 lbs ft 5288 Nm



## **Rear Mount Power Take-Offs**









- Direct mount pump flanges available
- Installation is quick and easy



Series 522	Т	V	
	Rear Mount	Rear Mount	
Standard Output Shaft Size	1-1/4" [31.75mm]	Keyed	
Intermittent Torque Rating (Nm)	350	350	
Power Rating for Intermittent Service At 500 rpm of the Output Shaft (kW) At 1000 rpm of the Output Shaft (kW)	18 37	18 37	

## Parker PTO's

Parker's power take-off units are designed to meet the requirement of the majority of today's truck applications. The PTO range covers a great many trucks and is being continually updated to fit new gearboxes. The PTO's are used in a variety of applications such as Tippers, Hook Loaders, Skip Loaders and Cranes, and are specifically designed to close-couple pumps with the current ISO-Standard mounting flange. Alternatively, the units can be fitted with our cardan shaft adaptor to enable them to be used for a wide range of propshaft driven applications.

- Tailor made for the Parker Truck Hydraulics pumps
- Possibility to close-couple any ISO-standard pump
- Shaft-driven adaptor for other applications
- Competitively priced
- Easy to install
- Electrical indicator available on latest PTO's.

Parker can, with its range of PTO units, the F1, F2, T1 and VP1 truck pumps and a great number of accessories, offer the total truck hydraulic package. Parker have become synonymous with extraordinary quality. Many body builders and chassis manufacturers now include our products as a standard part of their programme.





VOLVO

SCANIA





RENAULT

ZF





MERCEDES-BENZ

IVECO





## **Directional Control Valves**



P70CF/P70LS



### F130CF



L90LS



Directional control valves known for good manoeuvrability and high performance. Section-built for maximum flexibility and integrated functions to simplify the machine layout.

Valves for all types of systems such as open centre, closed centre and load sensing are available. The valves can be adapted to a wide range of application with different level of demands. This is just a selection of our wide range of valves.

Parker valves can be obtained with a large number of optional components and mountings such as:

- Options for variable or fixed pumps discplacement
- Pump unloading with blocked pump channel for emergency stop
- For single or multi-pump operation
- For single or multi-valve operation
- Counter pressure valve
- Pressure relief valve
- Port relief valves with anti cavitation function
- Anti cavitation valves
- Application adapted spools
- Load hold check valve
- Port specific force feedback
- · Sections with pressure compensators

(Options vary for different valves)



				Орен	ration	
Valve	Pump Flow I/min	Pressure bar	Manual	Pneumatic	Hydraulic	Electro- hydraulic
VO40	40	300	Х	Х	Х	Х
P70CF	70	350	Х	Х	Х	Х
P70LS	90	350			Х	Х
F130CF	110	320	Х	Х	Х	Х
L90LS	200	320	Х	Х	Х	Х



## Pneumatic VP04



The VP04 is a pneumatic pilot valve for the proportional remote control of directional control valves, positioning cylinders, etc. Either linear or joystick lever versions of the VP04 are available.

Principal applications include the proportional remote control of pneumatic spool-actuators and positioning cylinders in mobile or industrial hydraulic systems.

All connections are furnished with couplings of the plug-in type.



<u>zr 21</u>

System Type	Pneumatic Pilot Pressure
Control pressure range	0–8 bar
Control flow	max. 7 nl/s
Control curves with straight characteristics	Х
Friction brake for retention in any position	Х
Mechanical end-position detent	Х

## Hydraulic PCL4



The PCL4 is a hydraulic pilot valve for the proportional remote control of directional control valves, pumps, motors, etc. It is available with joystick lever-units, as well as linear units for hand or foot control.

The PCL4 is intended primarily for the remote control of hydraulically operated spool actuators and pump regulators in all kinds of mobile and industrial applications.

zr 11

System Type	Hydraulic Pilot Pressure
Control pressure range	1–75 bar
Control flow	max. 15 l/min
Max supply pressure	100 bar
Individual control characteristics for each direction	Х
Selectable start and final pressures	Х
Selectable lever force	Х
Curves with straight characteristics	Х
Curves with two-step characteristics	Х
Curves with forced opening (final step)	Х
Friction brake for retention in any position	Х
Mechanical or solenoid end position detent	Х



Series PVC6 is a bankable valve assembly used for remote control of directional control valves. The proportional pressure reducing valve creates a pressure proportional to the inlet current. Solenoid Coil Voltage is available in 12 or 24 Volt. The inlet section can be equipped with a pressure reducing valve to protect the control sections (max inlet pressure to control section is 50 bar).





## **Remote Control Systems**

## **Electrohydraulic**

## **Electronics**



### **IQAN**

IQAN is a state-of-the-art system, developed by Parker, for electronically controlling and monitoring hydraulics in mobile machines. IQAN communicates with other systems in the machinery, such as diesel engines and transmission systems. IQAN-MDM and IQAN-MDL display data from

these systems and allow control of them.IQAN is userprogrammable via a high level graphical design tool, which dramatically simplifies development. Simulation of the control system takes place in parallel with the programming of machine functions. All hardware in IQAN's wide range of products meets the standards set for mobile applications, such as extreme temperatures, vibrations, mechanical impact, electro-magnetic interference, etc. IQAN's major benefits are:

Mobility:	Hardware designed and tested for mobile hydraulic equipment.
Simplicity:	Implement complex machine functionality
	without specialized programming knowledge.
Time to Market:	IQAN's simple programming environment
	and modular hardware reduces develop-
	ment time.
Machine	IQAN has the software tools to benefit the
Management:	entire life cycle of a machine. This allows
	you to reduce cost from design
	through after sales support.
	zr 01

System Types	IQANdevelop platform	IQANdesign platform
CANbus Master CANbus Modules CANbus Joysticks	IQAN-MDM IQAN-XP, IQAN-XS, IQAN-XP2, IQAN-XT2 IQAN-LL, IQAN-LM	IQAN-MDL IQAN-XA2, IQAN-XS2, IQAN-XT2 IQAN-LL, IQAN-LM
Stand-alone Controls	IQAN-TOC8, IQAN-TOC2	
Analog Joysticks Sensors	IQAN-LSL, IQAN-LST, IQAN-SP035,	

#### **Components**



#### System Concept





#### **IQANdevelop**

An expandable modular control system with software tools to add modules and build functionality

#### **Advanced System Concept**





#### **IQANdesign**

An advanced expandable modular control system with software tools to add modules and build functionality and simulate



tools to build functionality

Task oriented control system with software

**IQANdevelop** 

**Stand Alone Concept** 

## **Auxiliary Valves**

## **Threaded Cartridge Valves**



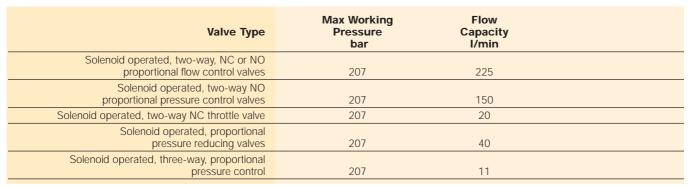
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## **Directional Control Valves**

Max Working Pressure bar	Flow Capacity I/min	
240	50	
240	25	
240	8	
240	40	
345	265	
345	20	
345	75	
345	65	
345	30	
345	25	
	Pressure           bar           240           240           240           240           345           345           345           345           345           345           345           345           345           345	Pressure barCapacity l/min2405024025240824040345265345203456534530

## **Proportional Control Valves**





## **Threaded Cartridge Valves**

## Load Holding Valves

Valve Type	Max Working Pressure bar	Flow Capacity I/min	
Counterbalance valves	345	0-750	
Check valves	345	0-375	
Soft seat check valves	207	0-60	
Vent-to-open check valves	240	0-225	
Pilot-to-close check valves	240	0-150	
Single pilot operated check valves	207	0-190	
Double pilot operated check valves	207	0-190	
Shuttle valves	240	0-25	



Valve Type	Max Working Pressure bar	Max Setting Pressure bar	Flow Capacity I/min
Direct acting relief valves	345	345	0-150
Cross-over relief valves	240	240	0-75
Dual relief with anti-cavitation checks	345	345	0-60
Pilot operated relief valves	345	345	0-375
Pressure sensing valves	345		0-190
Reducing/relieving valves	345	345	0-150
Direct acting pressure reducing valves	345	345	0-60
Pressure reducing valves	345	345	0-60
Pressure reducing spools	345		0-190
Sequence valves	345	345	0-150
Unloading relief valves	240	207	0-6
Logic elements	250	250	0-190
Thermal Relief	250	250	0-30

## **Volume Control Valves**

Valve Type	Max Working Pressure bar	Max Flow Setting I/min	Flow Capacity I/min
Needle valves	240		0-190
Rotary adjust needle valves	240		0-60
Flow divider/combiner valves	207		0-45
Pilot control flow control valves	207		0-60
Flow control valves	240		0-45
Restrictive-type, pressure compensated valves	240		0-150
Priority-type, pressure compensated valves	240	0-40	0-60
Restrictive-type, pressure compensated flow regulator valves	240		0-60
Priority-type, pressure compensated flow regulator valves	240	0-35	0-60
Priority-type, pressure compensated flow regulator with relief	240	0-35	0-60
Velocity fuses	207		0-30









zv 44

## **Auxiliary Valves**

## **Threaded Cartridge Valves**



Directly controlled pressure-relief valves with anti-cavitation function. The valves have good pressure characteristics together with very short reaction times. They are compact, tight, reliable and not sensitive to contamination.



Valve Type	Max Working Pressure bar	Max Setting Pressure bar	Flow Capacity I/min
Pressure relief valves	500	25-500	0-350

### **Auxiliary Valves**



Parker's stackable selector valve is operated by a wet pin solenoid. The valve is capable of switching from one circuit to another at a variety of flows and pressures. If more than two circuits are to be controlled then additional units can be stacked together. Alternatively, the valve can be connected to a pump and used to direct the flow to either one of two different circuits.

- Stackable
- Reduce pipe work
- Reduce number of fittings
- Reduce number of directional control valves spool sections

The pressure reducing valve is of three-way design.

- Compact
- Easy to adjust
- Factory set and sealed

The sequence valve is designed to open or close a hydraulic pilot signal when it reaches a predetermined pressure level.

- Compact
- Several pressure ranges available
- Can be factory set and sealed

The shuttle valve enables two signal flows in a hydraulic system to be directed alternately into a common service line. The flow with the highest pressure takes priority.

- Small dimensions
- Rapid switching
- Negative overlapping
- Reacts on very small flows
- Minimal leakage



Valve Type	Max Working Pressure bar	Flow Capacity I/min	
Stackable, 2-position, 4-way, solenoid operated, circuit selector control valves	210	40	
Pressure reducer valve	250	25	
Sequence valve	250	25	
Shuttle valve	250	20	



## **Cartridge Valve Systems**







Cartridge Valve Systems (Hydraulic Manifold Blocks) are designed to meet the many demands on mobile hydraulic equipment. Manifold blocks offer you the following benefits:

- Minimum number of tubing, hoses and couplings
- Fewer components
- Fewer leakage points
- Less space required
- Simplified assembly and service instructions
- Complete system solution with optimized functions

Manifold blocks can be flanged to one or more directional valves as well as to pumps, cylinders, motors and filters. Some cartridge valve products offered by Parker include:

- Directional Control Valves
- Logic Elements and Flow Controls
- Pressure Controls
- Proportional Valves
- Powershift Transmission Controls
- Load Holding Valves

Parker offers value-added services such as manifold design using 3D CAD and CAM software, application engineering assistance and assembly and testing capabilities. When you need finished integrated hydraulic circuits with extremely short lead times, the Parker 'Speed Shop' is the place to go. Parker's expert application engineers along with the latest computer-aided design technology can bring advanced new custom products to market faster.

The solution to your problem is only minutes away when Parker's Quick Design proposals and quotes that are created using 3D CAD. Once the design is finalized, the 'Speed Shop' process is further streamlined by utilizing electronic communications and approvals.

When design specifications meet customer requirements, Parker's CAD linked prototype machining produces fully functional hydraulic integrated circuits. All prototypes are fully tested and documented before being released to production. In today's highly competitive market, speed and quality are critical for success.



CVS



## **Mobile Actuators**

## Multi-stage, Double-acting Telescopic With Mechanical Plunger and Holding Valve





### Double-sided Steering Cylinder



Parker offers single- or double-acting single stage and telescopic mobile cylinders.

Custom cylinders can be built in batch sizes from one piece to hundreds. We work with our customers to develop specifications in a wide range of sizes, pressures and mounting styles.

- Bore sizes up to 500 mm diameter
- Any practicable stroke length
- · Operating pressures up to 500 bar
- Seal compounds to suit all standard fluids
- A wide range of materials and coatings
  - stainless steel
  - electroless nickel
  - nitriding
  - chrome and double-chrome plating
- Options include
  - loadholding valves
  - electro-hydraulic transducers
  - position switches
  - end of stroke hydraulic damping
  - protective rod boots
  - flow controls
  - flow fuses



Cylinder	Cyl. Bore Ø mm	Pressure bar	Max Stroke mm	Load Holding Valves	Optional Seal Types	Position Switches	Customized Variants	
MWA	50-200	250	4000	Х	Х	Х	Х	
MWB	32-200	160	4000	Х	Х	Х	Х	
HC20	25-200	160	2800	Х	Х	Х	Х	

## **HTR Rotary Actuators**



Rack and pinion rotary actuators deliver constant torque, in both directions. Parker offers single rack and double rack versions, with 'specials' to customer order.

- Output torques up to 68,000 Nm
- Standard rotations  $90^\circ, 180^\circ, 360^\circ$
- Specials up to five revolutions or more
- Up to 210 bar operating pressure





Parker's comprehensive range of CE approved piston accumulators maintains high pressure for safe braking and manoeuvring. Ride control and load/boom damping systems enhance productivity and improve the operator's environment, while greater system efficiency and reduced pump sizes give longer life with lower whole-life costs.

### A Series

- · Standard capacities from 0.1 to 76 litres
- 250 bar and 350 bar operating pressures
- Bore diameters from 50 mm to 200 mm
- Seal compounds to suit all standard fluids and operating temperatures





### **ACP Series**

- Standard capacities from 0.08 to 0.95 litres
- Up to 275 bar operating pressures
- 40 mm and 50 mm bore diameters
- Rechargeable or sealed-for-life designs
- High strength crimped construction





### **ADE Series Diaphragm Accumulators**

- 11 standard capacities from 0.075 litres Flow rates up to 60 l/min to 3.5 litres
- Up to 250 bar maximum working pressure depending on model
- Nitrile and epichlorohydrine bladder compounds for operating temperatures from -30°C to +80°C
- BSPP threaded ports as standard; other
- thread forms available to order
- · Meet conformity assessment procedures of PED 97/23/EC



## **Accumulator Charging Kits and Mounting Accessories**



- Charging and gauging equipment
- Gauge adapters and assemblies
- Mounting clamps and base brackets
- U-bolt mounting assemblies
- · Accumulator repair tools



## **Total Product Offering**



### Low Pressure



### **Medium Pressure**



### **High Pressure**



For Parker Filtration, our commitment to re-think, re-engineer and realign ourselves to fulfil the needs of our customers and their customers, is best demonstrated by our Total 'Global' Product Offering. In addition to the products highlighted here, a comprehensive catalogue is available.

- Various mounting configurations
- High capacity/high efficiency Microglass III media and 'e' series environmentally friendly media options
- Visual and electrical indicators with several connector styles
- Tank mounted and in-tank models
- Integral indicator options



<u>zf 01</u>

Model	Max Flow Rate (I/min)	Max Pressure (bar)	Mounting Style
Suction Return	250	10	Tank Top
TTF Series	500	10	Tank Top
ETF Series	140	6	Tank Top
Tank Topper	650	10	Tank Top + Integrated Breather
IN-AGB	2400	10	Inside Tank

• Various port options

- High capacity/high efficiency Microglass III and 'e' series, environmentally friendly media options
- Cartridge style by-pass valve
- Visual and electrical indicators with several connector styles



Model	Max Flow Rate I/min	Max Pressure Bar	Mounting Style	
CN Series	600	70	Inline	
45 Series	260	40	Inline	

- Various mounting configurations
- High capacity/high efficiency Microglass III and 'e' Series, environmentally friendly media options
- Visual and electrical indicators with several connector styles
- Flows up to 520 l/min at 414 bar



Model	Max Flow Rate I/min	Max Pressure Bar	Mounting Style
8 Series	700	414	Inline
70 Series	450	420	Inline

## LaserCM – Portable Particle Counter

There are many reasons why the LaserCM, the latest in an impressive line-up of portable particle counters, is destined to become a world-leader. Some users will be attracted to its proven performance in the field, on the production line or in the laboratory. Others will recognize the manufacturing quality, its reliability, its potential for reducing machine downtime, and its effective predictive maintenance programmes.





## **Fuel Filtration and Separation**

### **Racor Spin On Series**



### **Racor Turbine Series**



- SAE J1488/J1839 and ISO 4020 water separation and ISO TR13353 particle efficiency
- Install a compact Spin On filter/separator with an integral heater and see-through bowl
- Replaceable Aquabloc elements and multiple ports
- 400 Series primer pump option allows bus and truck fleet operators to tailor a filter/separator system specifically to their operating needs



- The heavy duty, high capacity water separation and fuel filtration solution
- Genuine Aquabloc elements
- New design, clear-view bowls, die cast aluminium construction
- Heater and metal bowl options
- Drain valve + water sensor options





- A compact, patented package that provides superior oil coalascence and crankcase pressure control under the severest conditions
- Enabling engines to meet Euro Tier 4 and 5 requirements while protecting turbo and intercooler systems

### **Engine Air Filtration Systems**



- Pamic Range 2 and 3 stage air cleaners designed to ensure low maintenance costs operating efficiency
- Eco Range lightweight easy-fit air cleaners
- Dynacell range low profile, multi-stage air cleaners for light through to extra heavy service

### Transmission + Back Axle Filters and Cabin Air



- A good filtration ratio with a specially designed 'clogging layer'. High burst pressure demand.
- Air intake filters designed to protect motors and extend thier life
- Fresh air filters for truck cabin filtration to remove impurities from air, sand, pollen, asphalt etc

### Truck Tyre Saver 1 – Tyre Filling with Nitrogen



- Specially designed for filling truck tyres delivering 10, 20, 30 and 40 nm<sup>3</sup>/h at 95 % purity and 10 bar (g)
- Automatic pneumatic switch-off when there is no nitrogen demand
- Compact design using a high-performance membrane
- Lower fuel consumption and longer tyre life







zf 10

zf 10

zf 10



## **Pneumatic**

## **Truck industry Powertrain Technology**



### **Electrical Power Take Off Selector Valve**

The Parker selector valve has been designed incorporating pneumatic operation with various electrical interlocks providing safe, reliable engagement and disengagement of power take off drives.





### Manual Power Take Off Valves

The PTO (power take off) valve is used extensively within the truck industry, the manual push-pull valve can be supplied individually or as part of a kit of parts. The basic valve is supplied complete with push-in fittings and there is an optional solenoid reset.



### Air Suspension/Raise & Lower

Parker products for air suspension systems used on many of today's vehicles include a fully integral module for lift axel control and the innovative, lightweight raise & lower valve.

# Gearshift Knobs and Valves for Control of High and Low Ratios on Transmissions.

Parker Pneumatic has been supplying valves, cylinders and gearshift knobs to the world's leading manufacturers and suppliers to the heavy vehicle industry for over 25 years.



## **Thermoplastic Hoses**

## **Polyflex/Parflex** Thermoplastic Hoses for Hydraulic Applications



For pressures up to 700 bar. Single and multiple lines also as pre-configured assemblies. Works with Polykrimp/Parkrimp systems.

Applications: Low pressure to high pressure hydraulic and airless paint spray. PTFE hoses as compressor discharge lines, oil, fuel, water coolant lines.

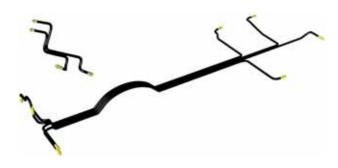
Construction: Thermoplastic core tube with synthetic fibre/ steel wire reinforcement.

- Size range: 2 to 32 mm (5/64" to 1 1/4")
- Working pressure: up to 700 bar
- Temperature range: –57 to +150  $^{\circ}C$  (PTFE up to + 232  $^{\circ}C)$



Catalogue 4460

## Preformed



The preform technology enables Parker to supply tailormade hose and thermoplastic tubing solutions for a variety of applications such as airbrake, fuel lines, low and also high pressure hydraulic lines. Benefits:

- It is common for Preformed Thermoplastic products to cost less than the tube or hose/tube combination it will replace. The difference is mainly achieved by reducing the number of fittings on a given routing
- In cases where Parker preformed products have more expensive parts than the comparable product, the time saved during the handling and installation has made up more than the original costs
- Avoid leakage points by reducing the number of fittings
- Optimum usage of confined spaces
- · Easy assembly in hard-to-reach areas
- Weight reduction



Catalogue 4460

### **Polyflex Presto** Tubing for Pneumatics

Thermoplastic single and multicore tubing bundles for most pneumatic applications. Tubing bundles for instrumentation, controls and systems monitoring.

- Materials: Polyethylene (PE), Polyurethane (TPU), Polyamide (PA)
- Size range: 2 to 16 mm (5/64" to 5/8")
- Temperature range: -40 to +80 °C



Catalogue 5210





## **Hydraulic Fittings**

## **Chromium6-free Fittings: New Generation**



New, chromium6-free fitting generation, consisting of:

**EO-Plus** for soft sealed connections,

**EO2-Plus** for Dry Technology,

**EO2-FORM** for cold-formed soft sealed tube connections.

Gives maximum safety even at extreme pressures, 500 hours corrosion resistance against white rust. Salt spray and climate change test proven. 25% reduced tightening torques.

- Product range:
  - Series L 6–42 mm tube o.d.
  - Series S 6–38 mm tube o.d.
- Material: steel
- Sealing material: NBR/FKM
- Nominal pressure PN:
   Series L up to 500 bar
   Series S up to 800 bar
- Sizes 20S 38S: 420 bar



### SensoControl Test Points and Adaptors



Broad range of EMA-measuring points and adaptors in chromium6-free finish for rapid, clean and simple adaption of sensors and measuring equipment to hydraulic systems.



### SensoControl Hand-held Measuring Devices



### **ServiceJunior**

Measuring and displaying pressures with high precision on a 4-digit display. Pressure peaks are securely captured at a scanning rate of 10 ms by displaying MAX reading.

- Digital pressure gauge with illuminated display
- Bar graph display with Peak & Hold function
- Pressure peaks in ms
- 4-key menu
- Robust metal housing





### **ServiceJunior Wireless**

- Wireless transmissions up to 50 metres
- Read-out data from measured data memory to the PC via radio interface
- Monitor several measurement points (network operations)
- Long-term monitoring





### ServiceJunior Kit / ServiceJunior Wireless Kit

- Complete kit including Test Point Adaptors and Test Hoses
- Ready to start



Catalogue 4054 Bulletin 4056

SensoControl Sensors



## Pressure Sensor SCP

**Pressure and Temperature Sensor SCPT** Pressure sensors in robust stainless steel housings for mobile use.



Bulletin 4050-3



## **Pneumatic Fittings**

### **Prestolok 2** Push-in Fittings Thermoplastic Body



Prestolok 2 is an instant fitting for plastic tubing, may be used with a protective cap.

- Material: polyamide, threaded parts in nickel plated brass
- Sizes: tube outer diameter 4 to 14 mm
- Threads: BSPT, BSPP 1/8" to 1/2", metric M3 to M22
- Working pressure: up to 18 bar
- Working temperature: -25 to +80 °C (depending on tube specification)



Catalogue 0093

## Prestomatic 2 Airbrake Fittings



Re-usable push-in brass fitting for use with polyamide airbrake tubing.

- Material: brass
- Sizes: tube outer diameter from 6 to 16 mm
- Threads: from M10x1.0 to M22x1.5, NPT, BSPT
- Working pressure: up to 17 bar
- Working temperature: –40 to +100  $^\circ C$



CD 3530-2/UK

### Metrulok Medium Pressure Brass Tube Fittings



Metrulok is a one-piece ready-to-use bite type fitting for use with either copper or plastic tubing. The cutting ring is retained within the nut. Metrulok fittings are reusable.

- Material: brass
- Sizes: tube outer diameter 4 to 22 mm
- Threads: NPT, BSPT, BSPP 1/16" to 3/4", metric M5 to M22
- Working pressure: copper tubing up to 180 bar, plastic tubing up to 39 bar
- Working temperature: -60 to +190 °C

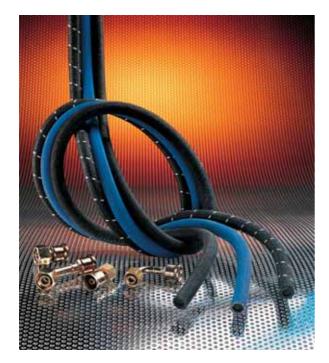


Catalogue 0093



## **Rubber Hoses**

# SAE 100R5 Air Brake/Refrigerant and 2TE Hydraulic hoses



We are offering a range of:

- Air conditioning hose/tube assemblies (steel or aluminium)
- Hydraulic hose/tube assemblies
- Tube assemblies
- Heating & cooling hose/tube assemblies

A range of hoses which are the optimum solution for air brake systems, diesel engine cooling systems as well as air conditioning applications.

Parker is offering for this hose types a special range of fittings (Series 26) as a *No-Slive* system.

Some of the available hose types include high performance or fire resistance construction.

The hose constructions are dependent on working pressure and contain different layers of textile or steel wires and synthetic rubber material for tube and cover.

- Working pressure: up to 207 bar
- Temperature range: –50 to +150  $^\circ C$
- Dimensions: size –4 to –32



441 Compact *No-Skive* High Pressure SAE 100 R16 Hose

- ideal for Power Steering



Parker's upgraded 441 hose provides 2-wire braided performance with only 1 high quality wire braid and is now approved for a working temperature of up to +125 °C.

The Hi-Pac construction of the hose braid allows the technical characteristics of an SAE 100 R16 hose to be met, but offers higher flexibility and therefore improved ease of installation in machines or equipment.

The 441 hose is ideal for many industrial and mobile applications, with typical usage seen on agricultural machines or in power steering circuits.

Synthetic rubber tube; one braid of high tensile steel wire reinforcement; oil, weather and abrasion resistant black synthetic rubber cover.

- Temperature range: -40 to +125 °C
- Exceptions:
- Air: max. +70 °C Water: max. +85 °C



## **Rubber Hoses**



## **CARBOPRESS N/L 10**

Black rubber hoses, with NBR tube suitable for fuel oils and petrol having an aromatic content up to 50%, grease and unleaded oil products. Oil and weather resistant NBR/EPDM antistatic cover (R<1Megaohm/m). This lightweight 10 bar hose is versatile and can fit a variety of applications as:

- Oil return in hydraulic circuits
- · Conveyance of oil and fuel in general industry
- Greasing in garage operations
- Inner diameter from 5 up to 25 mm (standard, available on stock)



### AirBrake DIN 74310, AirBrake SAE J 1402-A

Black rubber hoses widely used in truck air brake systems.

- Standard DIN 74310
- Inner diameter 11, 13 and 15 mm
- W.P.: 10 bar
- Temperature range: -40 to +70 °C

The special EPDM rubber compound, used for both tube and cover, gives features of low permeability to air and very good flexibility even in case of low temperatures.

- Standard SAE J 1402-A
- Inner diameter: 9.5, 12.7, 14.5 mm
- Burst pressure: 62.1 bar
- Temperature range: –40 to +93 °C

The NBR/SBR tube assures a good oil mist resistance. The premium quality self-extinguishing CR cover has an excellent resistance to high temperatures, weathering, abrasion and oil traces.



### **Radior 3**

Black EPDM rubber hoses designed for cooling systems of automotive engines and stationary engines, it is suitable for delivery of hot water, glycol and light chemicals. With a working temperature between -40 and +100 °C and a very wide range of inner diameters that starts from 10 mm up to 110 mm. Radior 3 can cover an extensive variety of purposes from automotive to industrial applications. Radior 3 can be supplied either in rolls or in 1 m lengths (both standard, available on stock).

When better flexibility and bending radius are required, this 3 bar working pressure can be also available, on request, in a corrugated version with helix wire (Radior OND). Inner diameter from 15 up to 60 mm.



Catalogue 4401/UK



### **About Parker Hannifin Corporation**

Parker Hannifin is a leading global motion-control company dedicated to delivering premier customer service. A Fortune 500 corporation listed on the New York Stock Exchange (PH), our components and systems comprise over 3,200 product lines that control motion in some 1,220 industrial and aerospace markets. Parker is the only manufacturer to offer its customers a choice of hydraulic, pneumatic, and electromechanical motion-control solutions. Our company has the largest distribution network in its field, with over 8,200 distributors serving more than 400,000 customers worldwide.

### **Parker's Charter**

To be a leading worldwide manufacturer of components and systems for the builders and users of durable goods. More specifically, we will design, market and manufacture products controlling motion, flow and pressure. We will achieve profitable growth through premier customer service.

### Product Information

Customers seeking product information, the location of a nearby distributor, or repair services will receive prompt attention by calling the Parker Product Information Centre. The Centre can be called toll free from France, Germany, Austria, Switzerland or the United Kingdom. You will be answered by a Parker employee in your own language. Call Freephone: 00800 27 27 5374 (00800 C PARKER).



The Climate & Industrial Controls Group designs, manufactures and markets system-control and fluidhandling components and systems to refrigeration, airconditioning and industrial customers worldwide

The Aerospace Group is a leader in the development, design, manufacture and servicing of control systems and components for aerospace and related high-technology markets, while achieving growth through premier customer service



The Fluid Connectors Group designs, manufactures and markets rigid and flexible connectors, and associated products used in pneumatic and fluid systems.





The Seal Group designs, manufactures and distributes industrial and commercial sealing devices and related products by providing superior quality and total customer satisfaction

The Hydraulics Group designs, produces and markets a full spectrum of hydraulic components and systems to builders and users of industrial and mobile machinery and equipment.

The Automation Group is a leading supplier of pneumatic and electromechanical components and systems to automation customers worldwide





The Filtration Group designs, manufactures and markets quality filtration and clarification products, providing customers with the best value, quality, technical support, and global availability.





The Instrumentation Group is a global leader in the design, manufacture and distribution of high-quality critical flow components for worldwide process instrumentation. ultra-high-purity, medical and analytical applications.







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## System Requirements

To view the CD, the following are required:

- Pentium®-class processor
- Win® 95 OSR 2.0, Win 98 Sec. Ed., Win ME, Win NT 4.0 (with Service Pack 5 or 6), Win 2000 or Win XP
- 16 MB of RAM (32 recommended)
- 20 MB of available hard-disk space

### **Acrobat Reader**

Catalogue files are viewed using Adobe Acrobat Reader. If you do not have Acrobat Reader installed on your PC, it will install from the CD. If you have Acrobat Reader but do not have the search plug-in, you will be given the option to install Acrobat Reader 5.0 with search in place of your current version.

You must have the search plug-in to take advantage of the search feature described in the next section.

### To View the CD

The CD is self-loading. Just place it in your CD drive. Acrobat Reader will open (or install), and the opening page will appear on your monitor. From this page you can navigate to the following sections.

- Search takes you to the search feature. When the search window opens, type a word(s) or code\* and press enter. A list of pages where that word appears is shown. Select one and click the View button. Repeat as needed.
- View Bookshelf takes you to the selection of catalogues and products on the CD.
- Product Overview takes you to a .pdf file of this Truck Hydraulics Product Range.
- Safety takes you to the Warning and Offer of Sale documents.
- Getting Started provides a summary of how to navigate using Acrobat Reader.
- Contact Us provides you with phone, fax and online information.

Text links are easily identified by blue type. The catalogue files are fully bookmarked to make navigation quick and easy. Each catalogue also has a bookmark which will take you to the Parker web home page for that division if you are online while you are viewing the CD. You must first enter your web browser information into the Acrobat preferences.

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\*Using the CD search codes provided in this catalogue will take you directly to the section for that product or to a page to select different languages of that product.



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# 🖄 WARNING

## FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker Hannifin Corporation, its subsidiaries and authorized distributors provide product and/or system options for further investigation by users having technical expertise. It is important that you analyze all aspects of your application, including consequences of any failure, and review the information concerning the product or system in the current product catalogue. Due to the variety of operating conditions and applications for these products or systems, the user, through its own analysis and testing, is solely responsible for making the final selection of the products and systems and assuring that all performance, safety and warning requirements of the application are met.

The products described herein, including without limitation, product features, specifications, designs, availability and pricing, are subject to change by Parker Hannifin Corporation and its subsidiaries at any time without notice.

## **Offer of Sale**

Please contact your Parker representation for a detailed 'Offer of Sale'.





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Bulletin HY02-8020/UK 1M 01/2007 PC

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