



Tanktop Mounted Return Line Filters with Integrated Air Breather
Tanktopper Series I, II & III

MAX 650 l/min - 10 bar



Tanktopper Series I, II & III

Features & Benefits

| Features | Advantages | Benefits |
|---|---|--|
| Return line filter with Integrated airbreather | All in one filter | More compact design, cost reduction due to elimination of loose airbreather |
| Airbreather equipped with high quality labyrinth | No oil leakage through the airbreather | Improved efficiency of airbreather No oil leakage on the tank / in the environment |
| Second port and dipstick available | Filler port and level glass function can be integrated in filter | Significant reduction of reservoir accessories |
| Airbreather element always supplied with spare return line filter elements LEIF® elements | Both filter elements can be replaced during the service event Patented element safeguards the use of genuine parts | Improved protection of system due to change of airbreather element Guaranteed quality of filtration Contributes to ISO 14001 certification |
| Magnetic pre-filtration | Removes ferrous particles, even during bypass conditions | Improved fluid cleanliness levels Extended element life time |
| In-to-Out filtration | All captured contamination retains inside the element | No recontamination of system during change of elements |
| Full flow bypass with low hysteresis | Reduction of bypass period due to low hysteresis | Improved protection of system |
| | Only a small part of the total flow is bypassing the element | |
| Standard or customised funnel | Ensures that oil enters the tank under the oil level | Significant reduction of oil foaming |

Typical Applications

TPR I

- Fork lift trucks
- Power packs
- Mini excavator

TPR II

- Gully-sucker
- Power packs
- Dredging ships

TPR III

- Mobile cranes
- Refuse vehicles



The Parker Filtration Tanktopper Series I, II & III Tanktop Mounted Return Line Filters.

The TPR Series I, II & III offer a total filtration solution. A 10-micron Abs. air breather that is integrated into the filter housing, a magnet column for pre-filtration, 'In-to-Out' filtration, a full-flow bypass with low hysteresis, and the high performance Q3 filter element materials are all proven success factors in efficient return-line filtration for flow rates up to 650 l/min. Several pressure gauges and switches can be applied, combined or not with a dipstick. The all-in-one, easy-to-mount cost-saving TPR solution allows for a more compact tank design.

Specification

Operation pressure:

Max. 10 bar.

Assembly:

Tank top mounted.

Connections:

Threaded BSP or SAE ports.
Second return port available for Tanktopper II and Tanktopper III.

Filter housing:

Aluminium head and co-polymer cover.

Seal material:

Nitrile, Fluoroelastomer.

Operation temperature range:

-40 to +80°C.

Bypass setting:

Opening pressure 0.8, 1.5 or 2.5 bar for Tanktopper I.
Opening pressure 1.5 bar for Tanktopper II and III.

Degree of filtration:

Determined by multipass test according to ISO 16889.

Flow fatigue characteristics:

Filter media is supported so that the optimum fatigue life is achieved.

Filtration media:

Microglass III, Ecoglass III for *LEIF*® element. Air breather 10 micron Abs. Also available 10µm Cellulose and 40µm stainless steel mesh. (TPR1)

Element collapse rating:

10 bar (ISO 2941).

Pressure indicator options:

Setting 0.7 or 1.2 bar.
Other settings on request.
Visual pressure gauge.
Electrical pressure switch.

Options:

Dipstick
Second port (only for TPR II and III)

Magnetic pack:

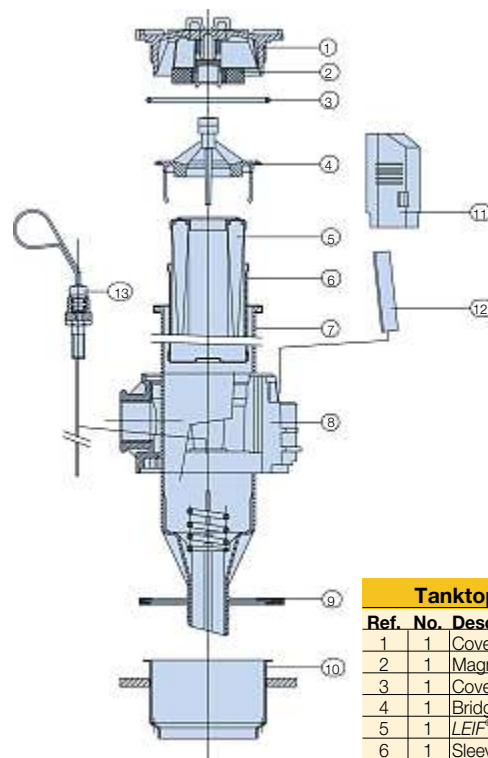
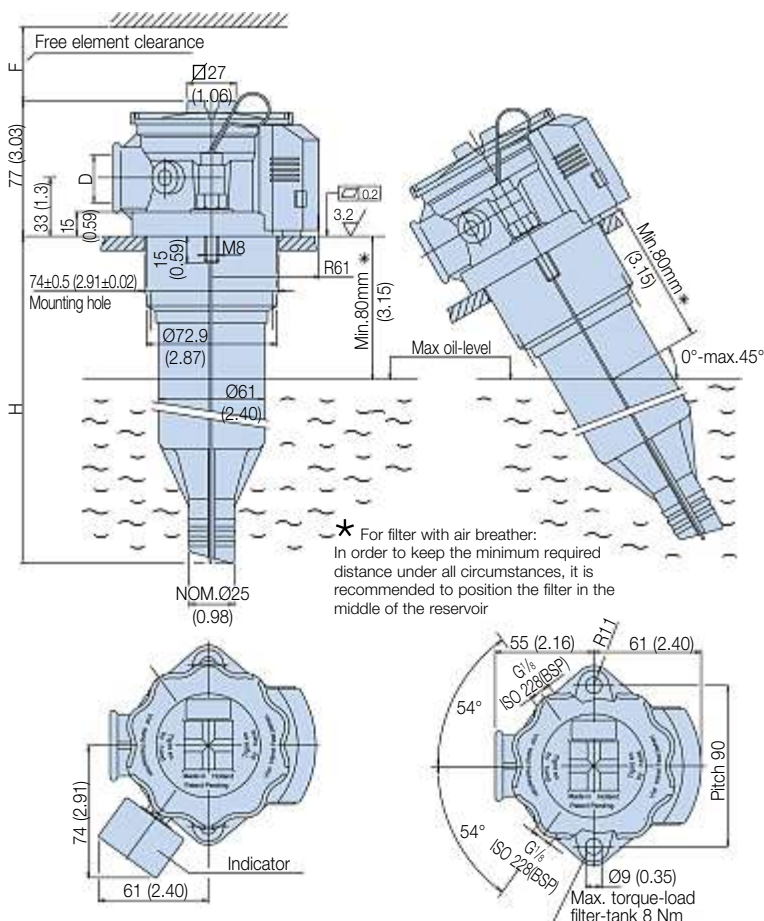
Optional for Tanktopper I.
Standard for Tanktopper II and III.

Filter element:

LEIF® element with reusable metal element sleeve.
Conventional style element with steel end caps only optional for Tanktopper I. The *LEIF*® element is patented and safeguards the use of genuine parts.

Note: *LEIF*® element can be used with mineral and HEES type oils. For other fluids consult Parker Filtration.
LEIF® contributes to ISO 14001 quality standards

Tanktopper I (length 1 and 2)



| Length | | H | F | D |
|--------|---------|-------------|-------------|-------------------------------------|
| 1 | TPR1-40 | 169 (6.65) | 160 (6.30) | G ¹ / ₄ (BSP) |
| 2 | TPR1-80 | 269 (10.60) | 260 (10.23) | SAE 12 |

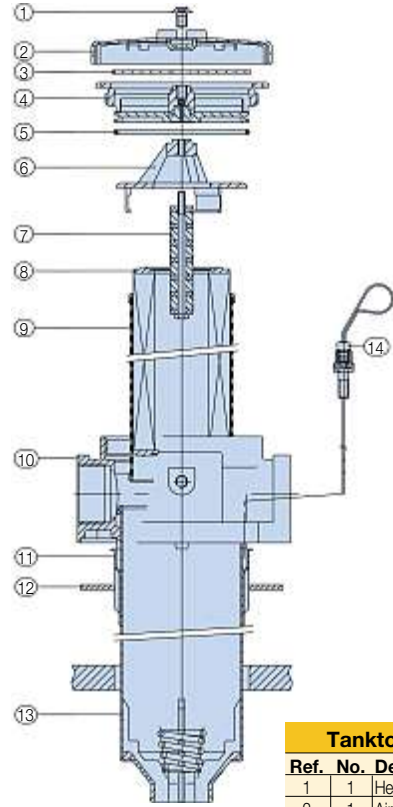
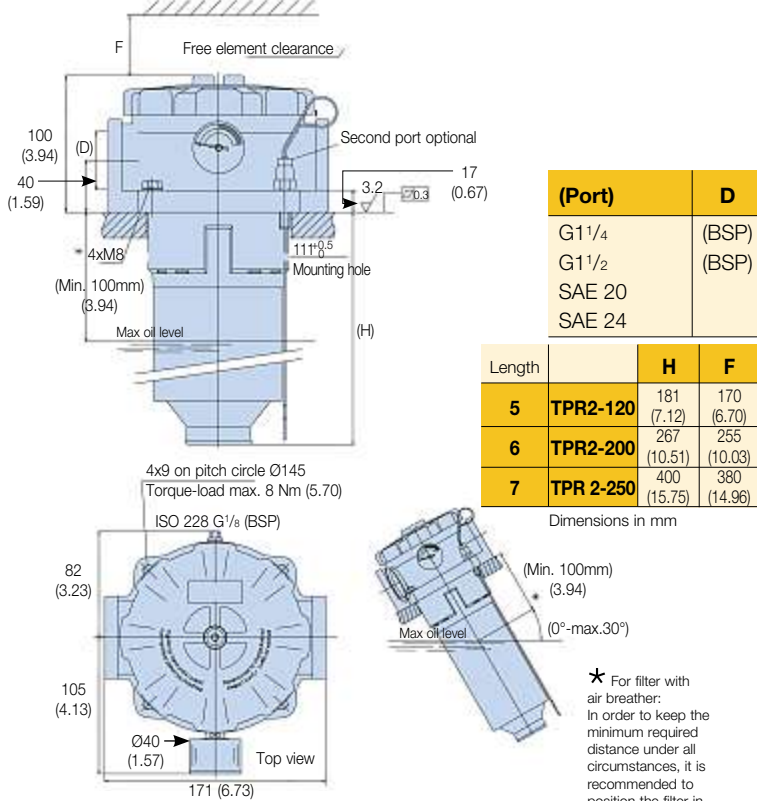
Dimensions in mm

| Tanktopper I | |
|--------------|-------------------------|
| Ref. No. | Description |
| 1 | 1 Cover |
| 2 | 1 Magnet-set |
| 3 | 1 Cover-seal |
| 4 | 1 Bridge (blue) |
| 5 | 1 <i>LEIF</i> ® Element |
| 6 | 1 Sleeve |
| 7 | 1 Funnel-assembly |
| 8 | 1 Filter-housing |
| 9 | 1 Housing-seal |
| 10 | 1 Airguide |
| 11 | 1 Cover airbreather |
| 12 | 1 Breather-element |
| 13 | 1 Dipstick assembly |

Tanktopper Series I, II & III

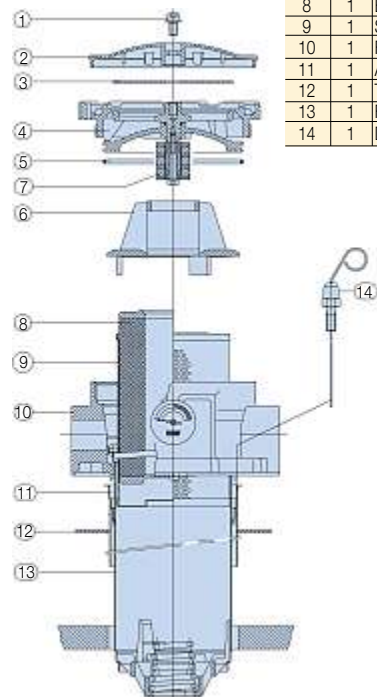
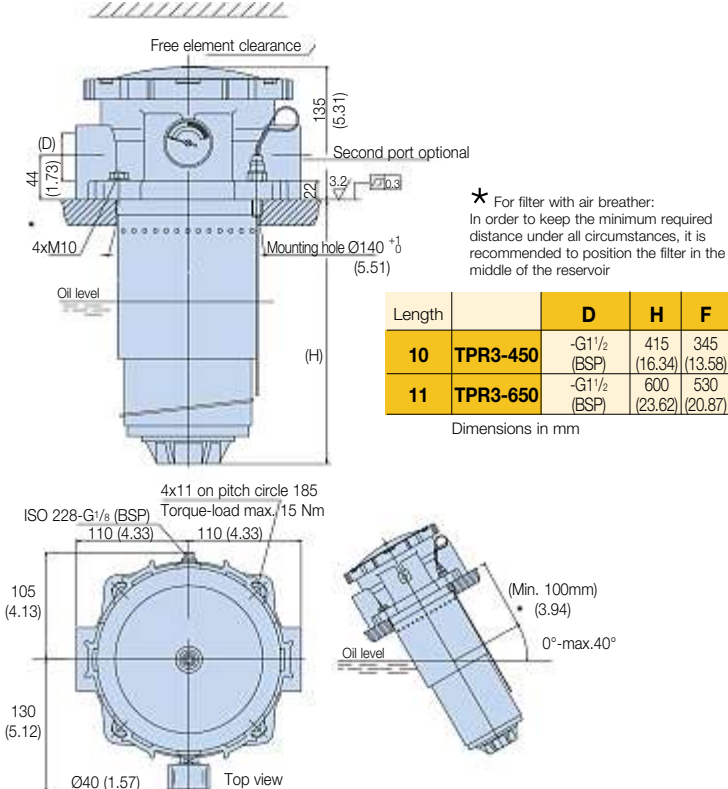
Specification (cont.)

Tanktopper II (length 5, 6 and 7)



| Tanktopper II & III | | |
|---------------------|-------------|----------------------------|
| Ref. No. | Description | |
| 1 | 1 | Hexagon socket bolt M8 |
| 2 | 1 | Air breather cap |
| 3 | 1 | Air breather filter medium |
| 4 | 1 | Cover (assembly) |
| 5 | 1 | Cover seal |
| 6 | 1 | Bridge |
| 7 | 1 | Magnet set |
| 8 | 1 | Element |
| 9 | 1 | Sleeve |
| 10 | 1 | Filter house |
| 11 | 1 | Airguide |
| 12 | 1 | Tank gasket |
| 13 | 1 | Funnel |
| 14 | 1 | Dipstick assembly |

Tanktopper III (length 10 and 11)

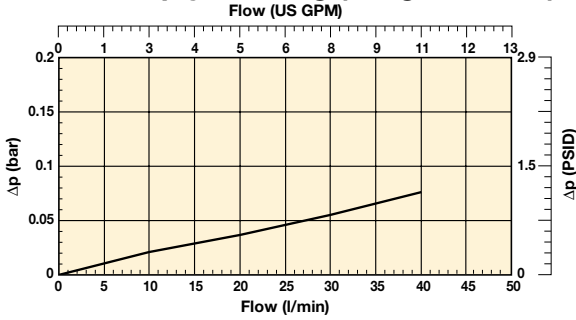


Tanktopper Series I & II

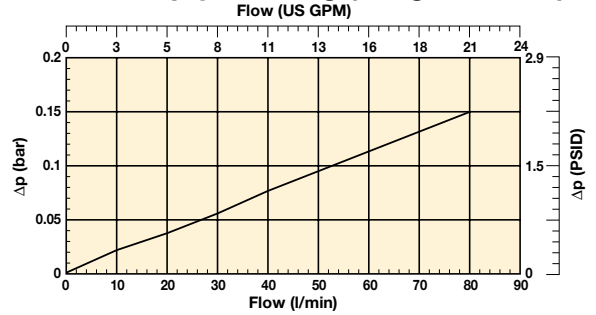
Pressure Drop Curves - Tanktopper I

Filter housing and element pressure drop based on 32cSt fluid viscosity and 0.87 density.

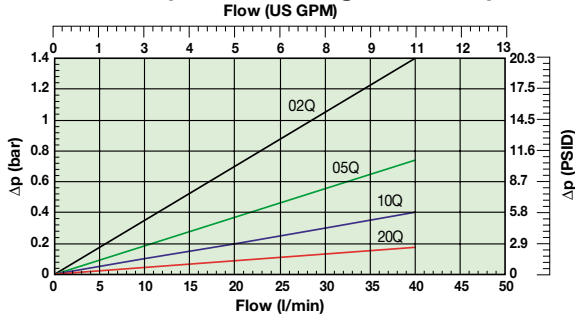
TPR40 Empty Housing (Length code 1)



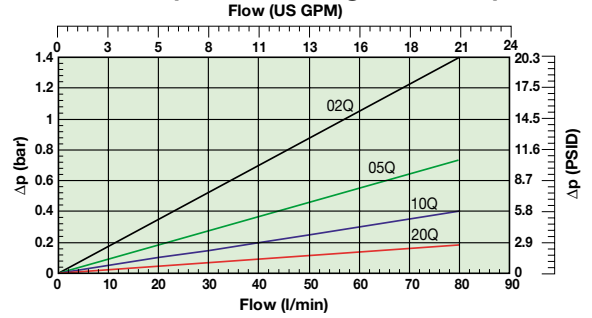
TPR80 Empty Housing (Length code 2)



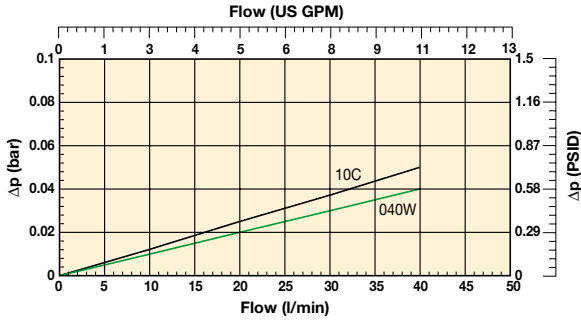
TPR40 (Element length code 1)



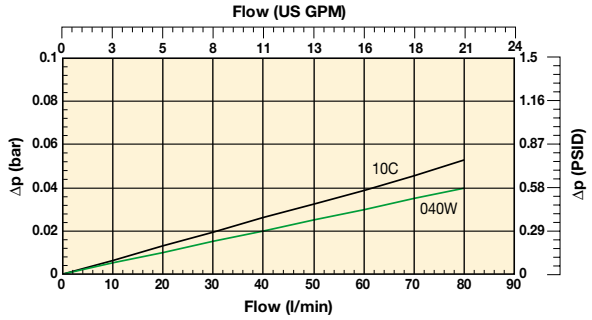
TPR80 (Element length code 2)



**TPR40 (Element length code 1)
(cellulose and stainless steel)**



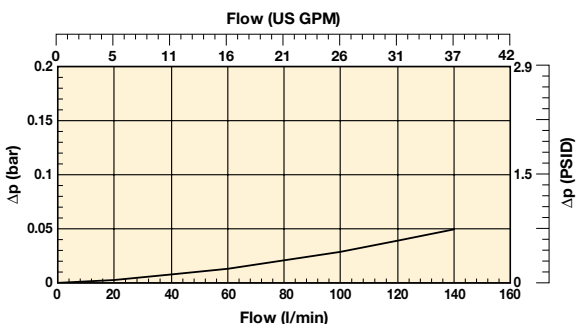
**TPR80 (Element length code 2)
(cellulose and stainless steel)**



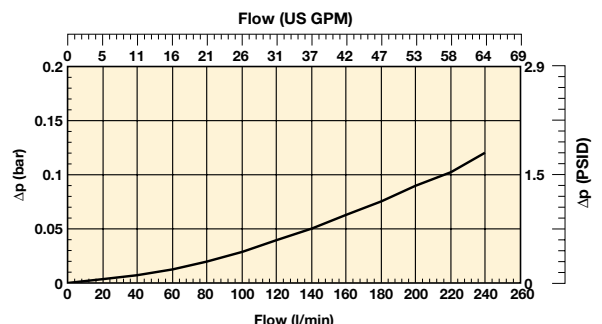
Pressure Drop Curves - Tanktopper II

Filter housing and element pressure drop based on 32cSt fluid viscosity and 0.87 density.

**TPR II Empty Housing with G1¹/₄" ports
(Length code 5, 6 and 7)**



**TPR II Empty Housing with G1¹/₂" ports
(Length code 5, 6 and 7)**

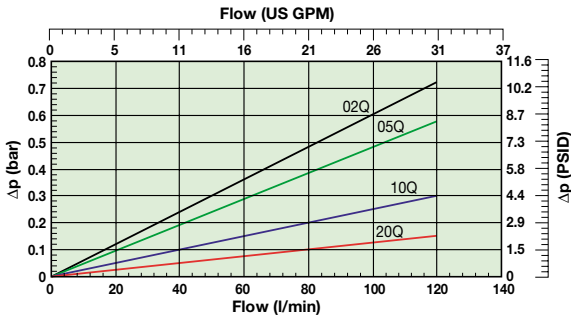


Tanktopper Series II & III

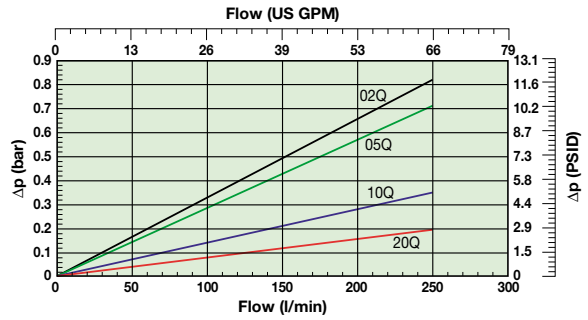
Pressure Drop Curves - Tanktopper II (cont.)

Filter housing and element pressure drop based on 32cSt fluid viscosity and 0.87 density.

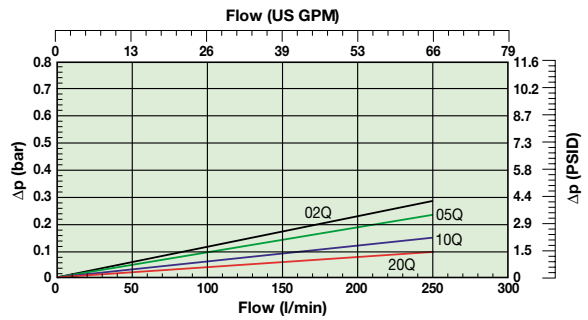
TPR120 (Element length code 5)



TPR200 (Element length code 6)



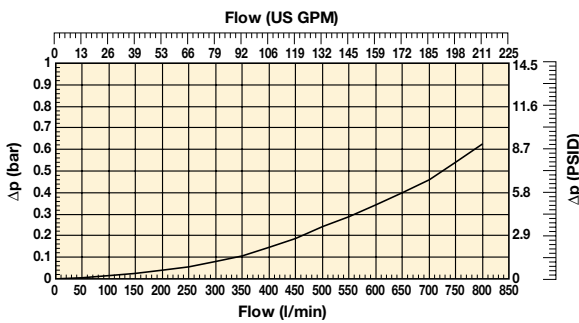
TPR250 (Element length code 7)



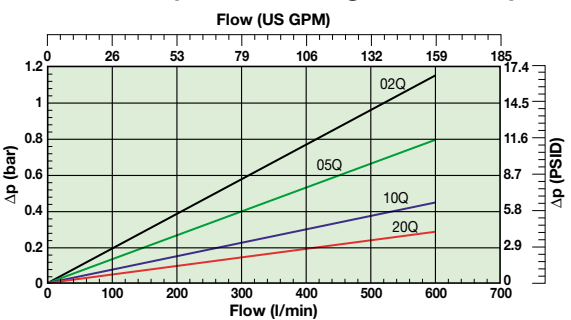
Pressure Drop Curves - Tanktopper III

Filter housing and element pressure drop based on 32cSt fluid viscosity and 0.87 density.

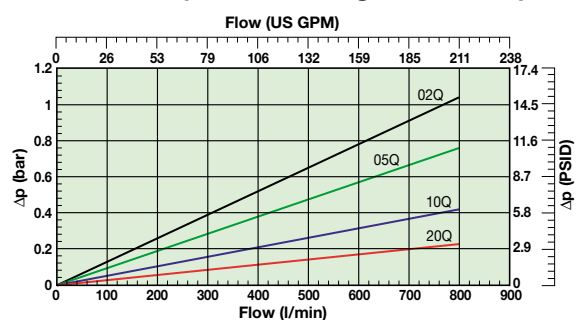
**TPR III Empty Housing with G1½" ports
(Length code 10 and 11)**



TPR450 (Element length code 10)



TPR650 (Element length code 11)



Tanktopper Series I, II & III

Ordering Information

Standard products table

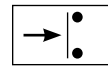
| Part number | Supersedes | Flow (l/min) | Model number | Element length | Media rating (µ) | Seals | Indicator | Bypass settings | Ports | Included options | Replacement elements | Supersedes |
|--------------------------|---|--------------|--------------|----------------|------------------|---------|-----------|------------------|----------------------------------|---------------------------|----------------------|------------|
| TPR110QLBP2EG12E | TPR40-G ¹ / ₈ PXWL1-10 B15 MM MA | 40 | TPR40 | Length 1 | 10 | Nitrile | Plugged | 1.5 Bar (22 Psi) | G ¹ / ₈ | Magnets | 937902Q | PXWL1-10 |
| TPR120QLBP2EG12E | TPR40-G ¹ / ₈ PXWL1-20 B15 MM MA | 40 | TPR40 | Length 1 | 20 | Nitrile | Plugged | 1.5 Bar (22 Psi) | G ¹ / ₈ | Magnets | 937904Q | PXWL1-20 |
| TPR210QLBP2EG12L | TPR80-G ¹ / ₈ PXWL2-10 AB15 MM MA | 80 | TPR80 | Length 2 | 10 | Nitrile | Plugged | 1.5 Bar (22 Psi) | G ¹ / ₈ | Aluminium funnel, magnets | 937903Q | PXWL2-10 |
| TPR220QLBP2EG12L | TPR80-G ¹ / ₈ PXWL2-20 AB15 MM MA | 80 | TPR80 | Length 2 | 20 | Nitrile | Plugged | 1.5 Bar (22 Psi) | G ¹ / ₈ | Aluminium funnel, magnets | 937905Q | PXWL2-20 |
| TPR510QLBP2EG20I | TPR120-2G1 ¹ / ₂ PXWL3-10 B15 MM | 120 | TPR120 | Length 5 | 10 | Nitrile | Plugged | 1.5 Bar (22 Psi) | 2xG1 ¹ / ₂ | None | 937892Q | PXWL3-10 |
| TPR520QLBP2EG20I | TPR120-2G1 ¹ / ₂ PXWL3-20 B15 MM | 120 | TPR120 | Length 5 | 20 | Nitrile | Plugged | 1.5 Bar (22 Psi) | 2xG1 ¹ / ₂ | None | 937895Q | PXWL3-20 |
| TPR710QLBP2EG24I | TPR250-2G1 ¹ / ₂ PXWL4A-10 B15 MM | 250 | TPR250 | Length 7 | 10 | Nitrile | Plugged | 1.5 Bar (22 Psi) | 2xG1 ¹ / ₂ | None | 937894Q | PXWL4A-10 |
| TPR720QLBP2EG24I | TPR250-2G1 ¹ / ₂ PXWL4A-20 B15 MM | 250 | TPR250 | Length 7 | 20 | Nitrile | Plugged | 1.5 Bar (22 Psi) | 2xG1 ¹ / ₂ | None | 937897Q | PXWL4A-20 |
| TPR1110QLBP2EG24I | TPR650-2G1 ¹ / ₂ PXWL8-10 B15 MM | 650 | TPR650 | Length 11 | 10 | Nitrile | Plugged | 1.5 Bar (22 Psi) | 2xG1 ¹ / ₂ | None | 937914Q | PXWL8-10 |
| TPR1120QLBP2EG24I | TPR650-2G1 ¹ / ₂ PXWL8-20 B15 MM | 650 | TPR650 | Length 11 | 20 | Nitrile | Plugged | 1.5 Bar (22 Psi) | 2xG1 ¹ / ₂ | None | 937917Q | PXWL8-20 |

Note: Filter assemblies ordered from the product configurator below are on extended lead times. Where possible, please make your selection from the table above.

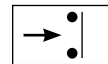
| Visual indicator | |
|-------------------|-------------------------------|
| Thread connection | G ¹ / ₈ |
| Code | FMUG2EBPG02L |

| Specifications | |
|-------------------|--|
| Elec.rating | 42V / 2A |
| Thread connection | G ¹ / ₈ |
| Elec.connection | AMP terminal 6.3x0.8 |
| Protection | IP65 (terminal IP00) |
| Switch type | NO or NC |
| Code | FMUS2EBMG02L (NO switch) FMUS3EBMG02L (NC switch) |

Normally open contacts



Normally closed contacts



Product configurator

Configurator example TPR filter

| | | | | | | | |
|------------|----------|-------------|----------|-----------|----------|------------|----------|
| Box 1 | Box 2 | Box 3 | Box 4 | Box 5 | Box 6 | Box 7 | Box 8 |
| TPR | 2 | 05QL | B | S2 | I | G12 | L |

| Box 1 | Box 2 | Box 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|--|-----------------------------------|-------------|----------------------------|----------|----------|----------|-----------|----------|-----------|---|-----------|----------|-----------|----|-----------|-----------|---|---------------|-------------|--|--|-----------|-----------|-----------------------------------|--|--|-------------|--|--|-------------|---------------------------------|-----|-----|-----|----------------------------|--|--|------|-------------|-------------------------|
| Code | Filter type | Degree of filtration | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TPR | <table border="1"> <thead> <tr> <th>Housing</th> <th>Code</th> </tr> </thead> <tbody> <tr><td>TPR 1-40</td><td>1</td></tr> <tr><td>TPR 1-80</td><td>2</td></tr> <tr><td>TPR 2-120</td><td>5</td></tr> <tr><td>TPR 2-200</td><td>6</td></tr> <tr><td>TPR 2-250</td><td>7</td></tr> <tr><td>TPR 3-450</td><td>10</td></tr> <tr><td>TPR 3-650</td><td>11</td></tr> </tbody> </table> | Housing | Code | TPR 1-40 | 1 | TPR 1-80 | 2 | TPR 2-120 | 5 | TPR 2-200 | 6 | TPR 2-250 | 7 | TPR 3-450 | 10 | TPR 3-650 | 11 | <table border="1"> <thead> <tr> <th rowspan="2">Element media</th> <th colspan="3">Glass fibre</th> <th rowspan="2">Wire mesh</th> </tr> <tr> <th>Cellulose</th> <th colspan="2">Ecoglass III (for Leif® elements)</th> </tr> <tr> <td></td> <td>Nom. rating</td> <td></td> <td></td> <td>Abs. rating</td> </tr> </thead> <tbody> <tr> <td>Disposable element (TPR I only)</td> <td>10C</td> <td>02Q</td> <td>05Q</td> <td>10Q 20Q 040W</td> </tr> <tr> <td>LEIF® element (for all TPR Filters)</td> <td></td> <td>02QL</td> <td>05QL</td> <td>10QL 20QL</td> </tr> </tbody> </table> | Element media | Glass fibre | | | Wire mesh | Cellulose | Ecoglass III (for Leif® elements) | | | Nom. rating | | | Abs. rating | Disposable element (TPR I only) | 10C | 02Q | 05Q | 10Q 20Q 040W | LEIF® element (for all TPR Filters) | | 02QL | 05QL | 10QL 20QL |
| Housing | Code | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TPR 1-40 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TPR 1-80 | 2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TPR 2-120 | 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TPR 2-200 | 6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TPR 2-250 | 7 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TPR 3-450 | 10 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TPR 3-650 | 11 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Element media | Glass fibre | | | Wire mesh | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Cellulose | Ecoglass III (for Leif® elements) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Nom. rating | | | Abs. rating | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Disposable element (TPR I only) | 10C | 02Q | 05Q | 10Q 20Q 040W | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| LEIF® element (for all TPR Filters) | | 02QL | 05QL | 10QL 20QL | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| Seal type | |
|-----------------|------------|
| Seal material | Code |
| Nitrile | B |
| Fluoroelastomer | on request |

| Indicator | |
|---|------------|
| Pressure gauge, setting 1.2 bar, G ¹ / ₈ | G2 |
| Pressure switch 42V, 1.2 bar setting, NO with G ¹ / ₈ | S2 |
| Pressure switch 42V, 1.2 bar setting, NC with G ¹ / ₈ | S3 |
| Pressure switch 250V, NO/NC with G ¹ / ₈ | S4 |
| No indicator, indicator ports not machined | on request |
| No indicator, indicator port R plugged | on request |
| No indicator, indicator ports L + R plugged | P2 |
| Other settings for indicators / gauges on request | on request |

| Bypass valve | |
|-----------------------------|------------|
| Bypass valve | Code |
| 0.8 bar | B |
| 1.5 bar | E |
| 2.5 bar (TPR 1 Series only) | I |
| Blocked bypass | on request |
| Other bypass settings | on request |

Note 1: Part numbers featured with bold highlighted codes will ensure a 'standard' product selection.
 Note 2: Alternate displayed part number selection will require you to contact Parker Filtration for availability.

| Filter connection | |
|--|-------------|
| Ports | Code |
| G ¹ / ₈ (BSP) (TPR 1 Series) | G12 |
| SAE12 (TPR 1 Series) | S12 |
| G ¹ / ₈ (BSP) (TPR 2 Series) | G20 |
| 2 x ISO 228-G ¹ / ₂ (BSP) (TPR 2 Series) | 2G20 |
| SAE 20 (TPR 2 Series) | S20 |
| 2 x SAE 20 (TPR 2 Series) | 2S20 |
| SAE 24 (TPR 2 Series) | S24 |
| 2 x SAE 24 (TPR 2 Series) | 2S24 |
| G ¹ / ₂ (BSP) (TPR 2 and 3 Series) | G24 |
| G ¹ / ₂ (BSP) (TPR 2 and 3 Series) | 2G24 |

| Options | |
|--|------------|
| Options | Code |
| Standard | 1 |
| Dipstick | 6 |
| Aluminium funnel for TPR 1-80 | J |
| Magnets for TPR 1 Series | E |
| Magnets + Dipstick for TPR 1 Series | K |
| Magnets + Aluminium Diffuser for TPR 1 Series | L |
| Magnets + Aluminium Diffuser + Dipstick for TPR 1 Series | M |
| Other combinations | on request |

Note: Tanktopper I Series are standard supplied with POM type diffuser. Aluminium funnel is recommended for heavy duty applications, sensitivity for electrostatically charging or high fluid temperatures.
 Tanktopper II and III Series are always supplied with metal diffuser.

Highlights Key (Denotes part number availability)

| | |
|------------|-------------------------------|
| 123 | Item is standard |
| 123 | Item is standard green option |
| 123 | Item is semi standard |
| 123 | Item is non standard |

Note: Standard items are in stock, semi standard items are available within four weeks

Tanktopper Series I, II & III

Ordering Information (cont.)

| Degree of filtration | | | | | | Media code |
|---|----------|----------|-----------|-----------|------------|------------|
| Average filtration beta ratio B (ISO 16889) / particle size μm [c] | | | | | | |
| Bx(c)=2 | Bx(c)=10 | Bx(c)=75 | Bx(c)=100 | Bx(c)=200 | Bx(c)=1000 | |
| % efficiency, based on the above beta ratio (Bx) | | | | | | |
| 50.0% | 90.0% | 98.7% | 99.0% | 99.5% | 99.9% | |
| N/A | N/A | N/A | N/A | N/A | 4.5 | 02Q/02QL |
| N/A | N/A | 4.5 | 5 | 6 | 7 | 05Q/05QL |
| N/A | 6 | 8.5 | 9 | 10 | 12 | 10Q/10QL |
| 6 | 11 | 17 | 18 | 20 | 22 | 20Q/20QL |

| Supersedes spare element table | | | | |
|--------------------------------|----------|----------|-----------|-----------|
| TPR 1-40 | PXWL1-2 | PXWL1-5 | PXWL1-10 | PXWL1-20 |
| Part number spare element | 937898Q | 937900Q | 937902Q | 937904Q |
| TPR 1-80 | PXWL2-2 | PXWL2-5 | PXWL2-10 | PXWL2-20 |
| Part number spare element | 937899Q | 937901Q | 937903Q | 937905Q |
| TPR 2-120 | PXWL3-2 | PXWL3-5 | PXWL3-10 | PXWL3-20 |
| Part number spare element | 937886Q | 937889Q | 937892Q | 937895Q |
| TPR 2-200 | PXWL4-2 | PXWL4-5 | PXWL4-10 | PXWL4-20 |
| Part number spare element | 937887Q | 937890Q | 937893Q | 937896Q |
| TPR 2-250 | PXWL4A-2 | PXWL4A-5 | PXWL4A-10 | PXWL4A-20 |
| Part number spare element | 937888Q | 937891Q | 937894Q | 937897Q |
| TPR 3-250 | PXWL6-2 | PXWL6-5 | PXWL6-10 | PXWL6-20 |
| Part number spare element | 937906Q | 937909Q | 937912Q | 937915Q |
| TPR 3-450 | PXWL7-2 | PXWL7-5 | PXWL7-10 | PXWL7-20 |
| Part number spare element | 937907Q | 937910Q | 937913Q | 937916Q |
| TPR 3-650 | PXWL8-2 | PXWL8-5 | PXWL8-10 | PXWL8-20 |
| Part number spare element | 937908Q | 937911Q | 937914Q | 937917Q |

| Supersedes spare element table | | | | | | |
|--------------------------------|----------|---------|---------|----------|----------|---------|
| TPR 1-40 | PXX1A-10 | PXW1A-2 | PXW1A-5 | PXW1A-10 | PXW1A-20 | PS1A-40 |
| Part number spare element | 937918 | 937920Q | 937925Q | 937930Q | 937935Q | 937940 |
| TPR 1-80 | PXX2A-10 | PXW2A-2 | PXW2A-5 | PXW2A-10 | PXW2A-20 | PS2A-40 |
| Part number spare element | 937919 | 937921Q | 937926Q | 937931Q | 937936Q | 937941 |
| TPR 3-160 | | PXW5-2 | PXW5-5 | PXW5-10 | PXW5-20 | |
| Part number spare element | | 937922Q | 937927Q | 937932Q | 937937Q | |
| TPR 3-250 | | PXW6-2 | PXW6-5 | PXW6-10 | PXW6-20 | |
| Part number spare element | | 937923Q | 937928Q | 937933Q | 937938Q | |
| TPR 3-450 | | PXW7-2 | PXW7-5 | PXW7-10 | PXW7-20 | |
| Part number spare element | | 937924Q | 937929Q | 937934Q | 937939Q | |